

# Quindos Measuring Report



3D-Application Center

Description		Customer	
Drawing Number		Serial Number	
Remarks		Article Number	
Supplier		Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order		Department	
Inspector	kcaban	Inspection Date	07-NOV-2008, 09:06:03
Measuring Device	PMM 12 10 6	Measuring Program	Quindos7 - V 7.01.8086-
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
<b>DAT\$PLA_A</b>		<b>PLA</b>					
	FORM	0.00088	0.00000	0.00100	0.00000	0.00088	
<b>DAT\$CIR_B</b>		<b>CIR</b>					
	FORM	0.00015					
	DM	0.30457	0.30000	0.00500	-0.00500	0.00457	
<b>DIA_2P625</b>		<b>CIR</b>					
	DM	2.62686	2.62500	0.00500	-0.00500	0.00186	
<b>POS_2P625</b>		<b>POI</b>					
	POSITN	0.00267	0.00000	0.04000	0.00000	0.00267	
<b>DIA_1P25</b>		<b>CIR</b>					
	FORM	0.00034					
	DM	1.25189	1.25000	0.02000	-0.02000	0.00189	
<b>POS_1P25</b>		<b>POI</b>					
	POSITN	0.00370	0.00000	0.04000	0.00000	0.00370	
<b>DIA_3P438</b>		<b>CIR</b>					
	DM	3.43820	3.43800	0.00500	-0.00500	0.00020	
<b>POS_3P438</b>		<b>POI</b>					
	POSITN	0.00203	0.00000	0.04000	0.00000	0.00203	
<b>DIST_P312</b>		<b>PLA</b>					
	Z	-0.31376	0.31200	0.00500	-0.00500	0.00176	
<b>DIST_P234</b>		<b>PLA</b>					
	Z	-0.23400	0.23400	0.00500	-0.00500	0.00000	
<b>POS_440(1)</b>		<b>AXI</b>					
	POSITN	0.00496	0.00000	0.01100	0.00000	0.00496	
<b>POS_440(2)</b>		<b>AXI</b>					
	POSITN	0.00232	0.00000	0.01100	0.00000	0.00232	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
<b>DIA_P202(1)</b>			<b>CIR</b>				
DM		0.20361	0.20200	0.00200	0.00000	0.00161	
<b>POS_P202(1)</b>			<b>POI</b>				
POSITN		0.00180	0.00000	0.00100		0.00180	
POSMC		0.00180	0.00000	0.00259	0.00000	0.00180	
<b>DIA_P202(2)</b>			<b>CIR</b>				
DM		0.20347	0.20200	0.00200	0.00000	0.00147	
<b>POS_P202(2)</b>			<b>POI</b>				
POSITN		0.00113	0.00000	0.00100		0.00113	
POSMC		0.00113	0.00000	0.00246	0.00000	0.00113	
<b>DIA_P202(3)</b>			<b>CIR</b>				
DM		0.20354	0.20200	0.00200	0.00000	0.00154	
<b>POS_P202(3)</b>			<b>POI</b>				
POSITN		0.00032	0.00000	0.00100		0.00032	
POSMC		0.00032	0.00000	0.00248	0.00000	0.00032	
<b>DIA_P202(4)</b>			<b>CIR</b>				
DM		0.20343	0.20200	0.00200	0.00000	0.00143	
<b>POS_P202(4)</b>			<b>POI</b>				
POSITN		0.00112	0.00000	0.00100		0.00112	
POSMC		0.00112	0.00000	0.00243	0.00000	0.00112	
<b>CON(1)</b>			<b>CON</b>				
FORM		0.00042					
CONANG_2		85.25742	85.00000	0.50000	-0.50000	0.25742	
<b>DIA_1P181</b>			<b>CIR</b>				
FORM		0.00016					
DM		1.18343	1.18100	0.00500	0.00000	0.00243	
<b>POS_1P181</b>			<b>POI</b>				
POSITN		0.00148	0.00000	0.00100		0.00148	
POSMC		0.00148	0.00000	0.00319	0.00000	0.00148	
<b>DIA_P504</b>			<b>CIR</b>				
DM		0.50020	0.50400	0.00000	-0.00500	-0.00380	

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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