

# Quindos Measuring Report



3D-Application Center

Description	HOLDER PLATE	Customer	R. ATKINSON
Drawing Number	PF-391-228-67 R0	Serial Number	001
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	24402-86	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	09-FEB-2009, 13:20:31
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9005-R-
User Name	kcaban	WKP Name	PF39122867

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DAT\$CIR_B		CIR					
DM		7.72530	7.71700			0.00830	
DAT\$CIR_B(1)		CIR					
DM		0.20780	0.20600	0.00500	-0.00500	0.00180	
RAD_3P38		CIR					
RA		3.37789	3.38000	0.02000	-0.02000	-0.00211	
DIA_5P40		CIR					
DM		5.39859	5.40000	0.02000	-0.02000	-0.00141	
POS_5P40		POI					
POSITN		0.00158	0.00000	0.03000	0.00000	0.00158	
RAD_P12		CIR					
RA		0.13325	0.12000	0.02000	-0.02000	0.01325	
DIST_2P79		AXI					
DY		-2.78801	2.79000	0.02000	-0.02000	-0.00199	
ANG_40		ANG					
ANG		39.97252	40.00000	0.50000	-0.50000	-0.02748	
POS_P206(1)		POI					
POSITN		0.00271	0.00000	0.01300	0.00000	0.00271	
POS_P206(2)		POI					
POSITN		0.00807	0.00000	0.01300	0.00000	0.00807	
POS_P206(3)		POI					
POSITN		0.00797	0.00000	0.01300	0.00000	0.00797	
DIA_P094		CIR					
DM		0.09368	0.09400	0.00500	-0.00500	-0.00032	
XY		3.77869	0.00000	0.00197	-0.00197	3.77869	3.77672
X		3.27359	0.00000	0.00197	-0.00197	3.27359	3.27163
Y		1.88734	0.00000	0.00197	-0.00197	1.88734	1.88537

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
<b>POS_P094(1)</b>			<b>POI</b>				
	POSITN	0.00491	0.00000	0.00700	0.00000	0.00491	
<b>POS_P094(2)</b>			<b>POI</b>				
	POSITN	0.00404	0.00000	0.00700	0.00000	0.00404	
<b>POS_P094(3)</b>			<b>POI</b>				
	POSITN	0.00233	0.00000	0.00700	0.00000	0.00233	
<b>POS_P094(4)</b>			<b>POI</b>				
	POSITN	0.00315	0.00000	0.00700	0.00000	0.00315	
<b>POS_P094(5)</b>			<b>POI</b>				
	POSITN	0.00575	0.00000	0.00700	0.00000	0.00575	
<b>POS_P094(6)</b>			<b>POI</b>				
	POSITN	0.00101	0.00000	0.00700	0.00000	0.00101	

MANUAL MEASUREMENTS			
DIMENSION	TOLERANCE	ACTUAL	ACCEPTABLE/REJECT
.12	±0.020	0.117	ACCEPTABLE
PARALLELISM	0.020	0.002	ACCEPTABLE

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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