

Quindos Measuring Report



3D-Application Center

Description	SUPPORT, FLIGHT TUB	Customer	R. ATKINSON
Drawing Number	PF-391-228-21 R0	Serial Number	003
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	24402-20	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	17-FEB-2009, 12:53:14
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9005-R-
User Name	kcaban	WKP Name	PF39122821

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DAT\$PLA_A		PLA					
FORM		0.00080	0.00000	0.00200	0.00000	0.00080	
DAT\$CIR_B		CIR					
DM		5.04144	5.04000	0.00500	0.00000	0.00144	
DAT\$CIR_B(1)		CIR					
DM		0.31450	0.31300	0.00500	-0.00500	0.00150	
DIA_4P830		CIR					
DM		4.82936	4.83000	0.00500	-0.00500	-0.00064	
POS_4P830		POI					
POSITN		0.00047	0.00000	0.00200	0.00000	0.00047	
DIA_8P125		CIR					
DM		8.12130	8.12500	0.00500	-0.00500	-0.00370	
ANGLE		ANG					
ANG		79.97827	80.00000			-0.02173	
DIST_P80		AXI					
DX		0.79917	0.80000	0.02000	-0.02000	-0.00083	
DIST_3P35		AXI					
DXYZ		3.35033	3.35000	0.02000	-0.02000	0.00033	
POS_P313		POI					
POSITN		0.00071	0.00000	0.01500	0.00000	0.00071	
CBORE_P550		CIR					
DM		0.54896	0.55000	0.00500	-0.00500	-0.00104	
POS_256(1)		POI					
POSITN		0.00200	0.00000	0.00900	0.00000	0.00200	
POS_256(2)		POI					
POSITN		0.00135	0.00000	0.00900	0.00000	0.00135	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
POS_1032		POI					
	POSITN	0.00199	0.00000	0.01300	0.00000	0.00199	
DEPTH_P125		POI					
	Z	-0.12839	0.12500	0.00500	-0.00500	0.00339	
DEPTH_P075		POI					
	Z	-0.07541	0.07500	0.00500	-0.00500	0.00041	
DIST_P280		POI					
	Z	-0.28515	0.28000	0.00500	-0.00500	0.00515	0.00015 ◀
THRD_256A		CIR					
	X	-1.67651	1.67600	0.00500	-0.00500	0.00051	
	Y	0.12538	0.12500	0.00500	-0.00500	0.00038	

MANUAL MEASUREMENTS			
DIMENSION	TOLERANCE	ACTUAL	ACCEPTABLE/REJECT
! 12X 2-56 UNC-2B	-----	GO	ACCEPTABLE
! 6X 2-56 UNC-2B	-----	GO	ACCEPTABLE
! PARALLELISM	0.002	0.0013	ACCEPTABLE
! 3X 10-32 UNC-2B	-----	GO	ACCEPTABLE
! 12X 2-56 UNC-2B	-----	GO	ACCEPTABLE

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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