

Quindos Measuring Report



3D-Application Center

Description	SUPPORT, FLIGHT TUB	Customer	R. ATKINSON
Drawing Number	PF-391-228-21 R0	Serial Number	002
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	24402-20	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	17-FEB-2009, 12:43:31
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9005-R-
User Name	kcaban	WKP Name	PF39122821

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DAT\$PLA_A		PLA					
FORM		0.00091	0.00000	0.00200	0.00000	0.00091	
DAT\$CIR_B		CIR					
DM		5.04142	5.04000	0.00500	0.00000	0.00142	
DAT\$CIR_B(1)		CIR					
DM		0.31430	0.31300	0.00500	-0.00500	0.00130	
DIA_4P830		CIR					
DM		4.82928	4.83000	0.00500	-0.00500	-0.00072	
POS_4P830		POI					
POSITN		0.00065	0.00000	0.00200	0.00000	0.00065	
DIA_8P125		CIR					
DM		8.12176	8.12500	0.00500	-0.00500	-0.00324	
ANGLE		ANG					
ANG		80.00584	80.00000			0.00584	
DIST_P80		AXI					
DX		0.79921	0.80000	0.02000	-0.02000	-0.00079	
DIST_3P35		AXI					
DXYZ		3.35084	3.35000	0.02000	-0.02000	0.00084	
POS_P313		POI					
POSITN		0.00166	0.00000	0.01500	0.00000	0.00166	
CBORE_P550		CIR					
DM		0.54870	0.55000	0.00500	-0.00500	-0.00130	
POS_256(1)		POI					
POSITN		0.00102	0.00000	0.00900	0.00000	0.00102	
POS_256(2)		POI					
POSITN		0.00445	0.00000	0.00900	0.00000	0.00445	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
POS_1032			POI				
	POSITN	0.00266	0.00000	0.01300	0.00000	0.00266	
DEPTH_P125			POI				
	Z	-0.12585	0.12500	0.00500	-0.00500	0.00085	
DEPTH_P075			POI				
	Z	-0.07378	0.07500	0.00500	-0.00500	-0.00122	
DIST_P280			POI				
	Z	-0.28379	0.28000	0.00500	-0.00500	0.00379	
THRD_256A			CIR				
	X	-1.67521	1.67600	0.00500	-0.00500	-0.00079	
	Y	0.12372	0.12500	0.00500	-0.00500	-0.00128	

MANUAL MEASUREMENTS			
DIMENSION	TOLERANCE	ACTUAL	ACCEPTABLE/REJECT
! 12X 2-56 UNC-2B	-----	GO	ACCEPTABLE
! 6X 2-56 UNC-2B	-----	GO	ACCEPTABLE
! PARALLELISM	0.002	0.0013	ACCEPTABLE
! 3X 10-32 UNC-2B	-----	GO	ACCEPTABLE
! 12X 2-56 UNC-2B	-----	GO	ACCEPTABLE

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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