




Quindos Measuring Report



3D-Application Center

Description	DETECTOR PEDESTAL	Customer	R. ATKINSON
Drawing Number	PF-391-228-19 R0	Serial Number	001
Remarks		Article Number	
Supplier	MFD-RAMBO	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	24402-6	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	10-FEB-2009, 08:59:16
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9005-R-
User Name	kcaban	WKP Name	pf39122819

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DAT\$PLA_A		PLA					
FORM		0.00027					
DAT\$CIR_B		CIR					
DM		6.12451	6.12500	0.00500	-0.00500	-0.00049	
DIA_P221		CIR					
DM		0.22099	0.22100	0.00500	-0.00500	-0.00001	
DIA_4P875		CIR					
DM		4.87490	4.87500	0.00500	-0.00500	-0.00010	
POS_4P875		POI					
POSITN		0.00118	0.00000	0.03000	0.00000	0.00118	
POS\$P221_NR(1)		POI					
POSITN		0.00149	0.00000	0.01300	0.00000	0.00149	
POS\$P221_NR(2)		POI					
POSITN		0.00219	0.00000	0.01300	0.00000	0.00219	
POS\$P221_NR(3)		POI					
POSITN		0.00238	0.00000	0.01300	0.00000	0.00238	
RAD_P10		CIR					
RA		0.09456	0.10000	0.02000	-0.02000	-0.00544	
DIST_P20		POI					
Z		-0.19869	0.20000	0.02000	-0.02000	-0.00131	
DIST_1P60		AXI					
DZ		-1.60033	1.60000	0.02000	-0.02000	0.00033	
DIA_5P12		CIR					
DM		5.11832	5.12000	0.02000	-0.02000	-0.00168	
PLA_2P00		PLA					
Z		-1.99981	2.00000	0.02000	-0.02000	-0.00019	

Date: 10-Feb-09, 08:59:17		pf39122819				Page 2 of 2	
Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
POS\$P221_FR(1)							
	POI						
	POSITN	0.00100	0.00000	0.01300	0.00000	0.00100	
POS\$P221_FR(2)							
	POI						
	POSITN	0.00396	0.00000	0.01300	0.00000	0.00396	
POS\$P221_FR(3)							
	POI						
	POSITN	0.00290	0.00000	0.01300	0.00000	0.00290	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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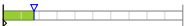




3D-Application Center

Description	DETECTOR PEDESTAL	Customer	R. ATKINSON
Drawing Number	PF-391-228-19 R0	Serial Number	002
Remarks		Article Number	
Supplier	MFD-RAMBO	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	24402-6	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	10-FEB-2009, 09:24:15
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9005-R-
User Name	kcaban	WKP Name	pf39122819

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DAT\$PLA_A		PLA					
FORM		0.00042					
DAT\$CIR_B		CIR					
DM		6.12419	6.12500	0.00500	-0.00500	-0.00081	
DIA_P221		CIR					
DM		0.22113	0.22100	0.00500	-0.00500	0.00013	
DIA_4P875		CIR					
DM		4.87369	4.87500	0.00500	-0.00500	-0.00131	
POS_4P875		POI					
POSITN		0.00003	0.00000	0.03000	0.00000	0.00003	
POS\$P221_NR(1)		POI					
POSITN		0.00123	0.00000	0.01300	0.00000	0.00123	
POS\$P221_NR(2)		POI					
POSITN		0.00075	0.00000	0.01300	0.00000	0.00075	
POS\$P221_NR(3)		POI					
POSITN		0.00170	0.00000	0.01300	0.00000	0.00170	
RAD_P10		CIR					
RA		0.09596	0.10000	0.02000	-0.02000	-0.00404	
DIST_P20		POI					
Z		-0.20066	0.20000	0.02000	-0.02000	0.00066	
DIST_1P60		AXI					
DZ		-1.59926	1.60000	0.02000	-0.02000	-0.00074	
DIA_5P12		CIR					
DM		5.11771	5.12000	0.02000	-0.02000	-0.00229	
PLA_2P00		PLA					
Z		-1.99974	2.00000	0.02000	-0.02000	-0.00026	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Date: 10-Feb-09, 09:24:15			pf39122819			Page 2 of 2	
Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
POS\$P221_FR(1)			POI				
	POSITN	0.00224	0.00000	0.01300	0.00000	0.00224	
POS\$P221_FR(2)			POI				
	POSITN	0.00385	0.00000	0.01300	0.00000	0.00385	
POS\$P221_FR(3)			POI				
	POSITN	0.00140	0.00000	0.01300	0.00000	0.00140	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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