

Quindos Measuring Report






3D-Application Center

Description	PUSHROD SUPPORT	Customer	R. ATKINSON
Drawing Number	PF-391-255-44 R0	Serial Number	005
Remarks		Article Number	
Supplier		Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	24251-46	Department	
Inspector	kcaban	Inspection Date	07-JAN-2009, 13:35:38
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.8350-B
User Name	kcaban	WKP Name	NO\$NAME(1)

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DAT\$PLA_A		PLA					
	FORM	0.00011	0.00000	0.00500	0.00000	0.00011	
DAT\$CYL_B		CYL					
	FORM	0.00064					
	DM	0.99010	1.00000	0.00000	-0.02000	-0.00990	
SQRNS_A		AXI					
	SQRNES	0.00016	0.00000	0.01000	0.00000	0.00016	
DIST_2P07		POI					
	Z	-2.07062	2.07000	0.02000	-0.02000	0.00062	
DIST_1P94		POI					
	Z	-1.93746	1.94000	0.02000	-0.02000	-0.00254	
DIST_P510(1)		AXI					
	DX	0.50684	0.51000	0.00000	-0.00500	-0.00316	
POS_P510(1)		POI					
	X	0.00034	0.00000	0.00250	-0.00250	0.00034	
DIST_P510(2)		AXI					
	DY	0.50643	0.51000	0.00000	-0.00500	-0.00357	
POS_P510(2)		POI					
	Y	0.00088	0.00000	0.00250	-0.00250	0.00088	
RAD_P125		CIR					
	RA	0.12504	0.12500	0.00500	-0.00500	0.00004	
POS_P194(1)		POI					
	POSITN	0.01227	0.00000	0.01400	0.00000	0.01227	
POS_P194(2)		POI					
	POSITN	0.01371	0.00000	0.01400	0.00000	0.01371	
POS_P194(3)		POI					
	POSITN	0.01299	0.00000	0.01400	0.00000	0.01299	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Date: 07-Jan-09, 13:35:38		NO\$NAME(1)				Page 1 of 2	

Date: 07-Jan-09, 13:35:38			NO\$NAME(1)			Page 2 of 2	
Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
POS_P194(4)			POI				
	POSITN	0.01169	0.00000	0.01400	0.00000	0.01169	
DIST_P25			POI				
	Z	-0.25171	0.25000	0.02000	-0.02000	0.00171	
POS_P50			POI				
	Y	-0.00088	0.00000	0.01000	-0.01000	0.00088	

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
Date: 07-Jan-09, 13:35:38			NO\$NAME(1)			Page 2 of 2	