

# Quindos Measuring Report



3D-Application Center

Description	ACTUATOR ADAPTOR	Customer	R. ATKINSON
Drawing Number	PF-391-225-42 R0	Serial Number	009
Remarks		Article Number	
Supplier	MFD LIGHTMS	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	24251-44	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	14-JAN-2009, 07:09:56
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.8350-B
User Name	kcaban	WKP Name	PF39122542

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DAT\$PLA_A		PLA					
	FORM	0.00013	0.00000	0.00500	0.00000	0.00013	
DAT\$CYL_B		CYL					
	FORM	0.00016					
	DM	0.93159	0.93000	0.02000	0.00000	0.00159	
SQRNS_AB		AXI					
	SQRNES	0.00003	0.00000	0.00500	0.00000	0.00003	
DIST_P500		PLA					
	Z	-0.50016	0.50000	0.00500	-0.00500	0.00016	
PAR_P500		PLA					
	PARALL	0.00058	0.00000	0.00500	0.00000	0.00058	
DIA_2P25		CIR					
	DM	2.24529	2.25000	0.02000	-0.02000	-0.00471	
DIA_P219(1)		CIR					
	DM	0.21949	0.21900	0.00500	-0.00500	0.00049	
CBORE_P344		CIR					
	DM	0.34400	0.34400	0.00500	-0.00500	0.00000	
DEPTH_P230		POI					
	Z	-0.22920	0.23000	0.00500	-0.00500	-0.00080	
POS_P219(1)		POI					
	POSITN	0.00136	0.00000	0.01000	0.00000	0.00136	
POS_P219(2)		POI					
	POSITN	0.00189	0.00000	0.01000	0.00000	0.00189	
POS_P219(3)		POI					
	POSITN	0.00128	0.00000	0.01000	0.00000	0.00128	
POS_P219(4)		POI					
	POSITN	0.00398	0.00000	0.01000	0.00000	0.00398	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Date: 14-Jan-09, 07:19:03		PF39122542				Page 1 of 2	

Date: 14-Jan-09, 07:19:03			PF39122542			Page 2 of 2	
Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
<b>DIA_P138(1)</b>			<b>CIR</b>				
	DM	0.13890	0.13800	0.00500	-0.00500	0.00090	
<b>POS_P138(1)</b>			<b>POI</b>				
	POSITN	0.00352	0.00000	0.01000	0.00000	0.00352	
<b>POS_P138(2)</b>			<b>POI</b>				
	POSITN	0.00308	0.00000	0.01000	0.00000	0.00308	
<b>POS_P138(3)</b>			<b>POI</b>				
	POSITN	0.00451	0.00000	0.01000	0.00000	0.00451	
<b>POS_P138(4)</b>			<b>POI</b>				
	POSITN	0.00415	0.00000	0.01000	0.00000	0.00415	
<b>CBORE_P138</b>			<b>CIR</b>				
	DM	0.23752	0.23600	0.00500	-0.00500	0.00152	
<b>DEPTH_P295</b>			<b>POI</b>				
	Z	-0.28839	0.29500	0.00500	-0.00500	-0.00661	-0.00161