

Quindos Measuring Report



3D-Application Center

Description	ACTUATOR ADAPTOR	Customer	R. ATKINSON
Drawing Number	PF-391-225-42 R0	Serial Number	008
Remarks		Article Number	
Supplier	MFD LIGHTMS	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	24251-44	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	14-JAN-2009, 06:57:43
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.8350-B
User Name	kcaban	WKP Name	PF39122542

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DAT\$PLA_A		PLA					
	FORM	0.00015	0.00000	0.00500	0.00000	0.00015	
DAT\$CYL_B		CYL					
	FORM	0.00014					
	DM	0.93155	0.93000	0.02000	0.00000	0.00155	
SQRNS_AB		AXI					
	SQRNES	0.00024	0.00000	0.00500	0.00000	0.00024	
DIST_P500		PLA					
	Z	-0.50027	0.50000	0.00500	-0.00500	0.00027	
PAR_P500		PLA					
	PARALL	0.00137	0.00000	0.00500	0.00000	0.00137	
DIA_2P25		CIR					
	DM	2.24520	2.25000	0.02000	-0.02000	-0.00480	
DIA_P219(1)		CIR					
	DM	0.22017	0.21900	0.00500	-0.00500	0.00117	
CBORE_P344		CIR					
	DM	0.34401	0.34400	0.00500	-0.00500	0.00001	
DEPTH_P230		POI					
	Z	-0.22997	0.23000	0.00500	-0.00500	-0.00003	
POS_P219(1)		POI					
	POSITN	0.00178	0.00000	0.01000	0.00000	0.00178	
POS_P219(2)		POI					
	POSITN	0.00242	0.00000	0.01000	0.00000	0.00242	
POS_P219(3)		POI					
	POSITN	0.00335	0.00000	0.01000	0.00000	0.00335	
POS_P219(4)		POI					
	POSITN	0.00234	0.00000	0.01000	0.00000	0.00234	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Date: 14-Jan-09, 07:06:52		PF39122542				Page 1 of 2	

Date: 14-Jan-09, 07:06:52			PF39122542			Page 2 of 2	
Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
DIA_P138(1)			CIR				
DM		0.13924	0.13800	0.00500	-0.00500	0.00124	
POS_P138(1)			POI				
POSITN		0.00340	0.00000	0.01000	0.00000	0.00340	
POS_P138(2)			POI				
POSITN		0.00402	0.00000	0.01000	0.00000	0.00402	
POS_P138(3)			POI				
POSITN		0.00579	0.00000	0.01000	0.00000	0.00579	
POS_P138(4)			POI				
POSITN		0.00234	0.00000	0.01000	0.00000	0.00234	
CBORE_P138			CIR				
DM		0.23778	0.23600	0.00500	-0.00500	0.00178	
DEPTH_P295			POI				
Z		-0.29266	0.29500	0.00500	-0.00500	-0.00234	

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
Date: 14-Jan-09, 07:06:52			PF39122542			Page 2 of 2	