

Quindos Measuring Report



3D-Application Center

Description	ACTUATOR ADAPTOR	Customer	R. ATKINSON
Drawing Number	PF-391-225-42 R0	Serial Number	004
Remarks		Article Number	
Supplier	MFD LIGHTMS	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	24251-44	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	13-JAN-2009, 13:35:53
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.8350-B
User Name	kcaban	WKP Name	PF39122542

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DAT\$PLA_A		PLA					
	FORM	0.00009	0.00000	0.00500	0.00000	0.00009	
DAT\$CYL_B		CYL					
	FORM	0.00009					
	DM	0.93160	0.93000	0.02000	0.00000	0.00160	
SQRNS_AB		AXI					
	SQRNES	0.00032	0.00000	0.00500	0.00000	0.00032	
DIST_P500		PLA					
	Z	-0.50105	0.50000	0.00500	-0.00500	0.00105	
PAR_P500		PLA					
	PARALL	0.00095	0.00000	0.00500	0.00000	0.00095	
DIA_2P25		CIR					
	DM	2.24475	2.25000	0.02000	-0.02000	-0.00525	
DIA_P219(1)		CIR					
	DM	0.21925	0.21900	0.00500	-0.00500	0.00025	
CBORE_P344		CIR					
	DM	0.34394	0.34400	0.00500	-0.00500	-0.00006	
DEPTH_P230		POI					
	Z	-0.23029	0.23000	0.00500	-0.00500	0.00029	
POS_P219(1)		POI					
	POSITN	0.00400	0.00000	0.01000	0.00000	0.00400	
POS_P219(2)		POI					
	POSITN	0.00172	0.00000	0.01000	0.00000	0.00172	
POS_P219(3)		POI					
	POSITN	0.00307	0.00000	0.01000	0.00000	0.00307	
POS_P219(4)		POI					
	POSITN	0.00412	0.00000	0.01000	0.00000	0.00412	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
DIA_P138(1)			CIR				
	DM	0.13930	0.13800	0.00500	-0.00500	0.00130	
POS_P138(1)			POI				
	POSITN	0.00394	0.00000	0.01000	0.00000	0.00394	
POS_P138(2)			POI				
	POSITN	0.00385	0.00000	0.01000	0.00000	0.00385	
POS_P138(3)			POI				
	POSITN	0.00346	0.00000	0.01000	0.00000	0.00346	
POS_P138(4)			POI				
	POSITN	0.00354	0.00000	0.01000	0.00000	0.00354	
CBORE_P138			CIR				
	DM	0.23740	0.23600	0.00500	-0.00500	0.00140	
DEPTH_P295			POI				
	Z	-0.29603	0.29500	0.00500	-0.00500	0.00103	

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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