

Quindos Measuring Report



3D-Application Center

Description	ACTUATOR ADAPTOR	Customer	R. ATKINSON
Drawing Number	PF-391-225-42 R0	Serial Number	003
Remarks		Article Number	
Supplier	MFD LIGHTMS	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	24251-44	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	13-JAN-2009, 13:20:43
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.8350-B
User Name	kcaban	WKP Name	PF39122542

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DAT\$PLA_A		PLA					
FORM		0.00010	0.00000	0.00500	0.00000	0.00010	
DAT\$CYL_B		CYL					
FORM		0.00011					
DM		0.93138	0.93000	0.02000	0.00000	0.00138	
SQRNS_AB		AXI					
SQRNES		0.00015	0.00000	0.00500	0.00000	0.00015	
DIST_P500		PLA					
Z		-0.50088	0.50000	0.00500	-0.00500	0.00088	
PAR_P500		PLA					
PARALL		0.00082	0.00000	0.00500	0.00000	0.00082	
DIA_2P25		CIR					
DM		2.24457	2.25000	0.02000	-0.02000	-0.00543	
DIA_P219(1)		CIR					
DM		0.22000	0.21900	0.00500	-0.00500	0.00100	
CBORE_P344		CIR					
DM		0.34383	0.34400	0.00500	-0.00500	-0.00017	
DEPTH_P230		POI					
Z		-0.23153	0.23000	0.00500	-0.00500	0.00153	
POS_P219(1)		POI					
POSITN		0.00252	0.00000	0.01000	0.00000	0.00252	
POS_P219(2)		POI					
POSITN		0.00226	0.00000	0.01000	0.00000	0.00226	
POS_P219(3)		POI					
POSITN		0.00355	0.00000	0.01000	0.00000	0.00355	
POS_P219(4)		POI					
POSITN		0.00289	0.00000	0.01000	0.00000	0.00289	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
DIA_P138(1)			CIR				
DM		0.13929	0.13800	0.00500	-0.00500	0.00129	
POS_P138(1)			POI				
POSITN		0.00428	0.00000	0.01000	0.00000	0.00428	
POS_P138(2)			POI				
POSITN		0.00203	0.00000	0.01000	0.00000	0.00203	
POS_P138(3)			POI				
POSITN		0.00328	0.00000	0.01000	0.00000	0.00328	
POS_P138(4)			POI				
POSITN		0.00499	0.00000	0.01000	0.00000	0.00499	
CBORE_P138			CIR				
DM		0.23756	0.23600	0.00500	-0.00500	0.00156	
DEPTH_P295			POI				
Z		-0.29300	0.29500	0.00500	-0.00500	-0.00200	

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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