

Quindos Measuring Report



3D-Application Center

Description	ACTUATOR ADAPTOR	Customer	R. ATKINSON
Drawing Number	PF-391-225-42 R0	Serial Number	002
Remarks		Article Number	
Supplier	MFD LIGHTMS	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	24251-44	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	13-JAN-2009, 13:05:44
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.8350-B
User Name	kcaban	WKP Name	PF39122542

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DAT\$PLA_A		PLA					
	FORM	0.00013	0.00000	0.00500	0.00000	0.00013	
DAT\$CYL_B		CYL					
	FORM	0.00019					
	DM	0.93150	0.93000	0.02000	0.00000	0.00150	
SQRNS_AB		AXI					
	SQRNES	0.00002	0.00000	0.00500	0.00000	0.00002	
DIST_P500		PLA					
	Z	-0.50055	0.50000	0.00500	-0.00500	0.00055	
PAR_P500		PLA					
	PARALL	0.00174	0.00000	0.00500	0.00000	0.00174	
DIA_2P25		CIR					
	DM	2.24526	2.25000	0.02000	-0.02000	-0.00474	
DIA_P219(1)		CIR					
	DM	0.21942	0.21900	0.00500	-0.00500	0.00042	
CBORE_P344		CIR					
	DM	0.34390	0.34400	0.00500	-0.00500	-0.00010	
DEPTH_P230		POI					
	Z	-0.22810	0.23000	0.00500	-0.00500	-0.00190	
POS_P219(1)		POI					
	POSITN	0.00337	0.00000	0.01000	0.00000	0.00337	
POS_P219(2)		POI					
	POSITN	0.00495	0.00000	0.01000	0.00000	0.00495	
POS_P219(3)		POI					
	POSITN	0.00353	0.00000	0.01000	0.00000	0.00353	
POS_P219(4)		POI					
	POSITN	0.00349	0.00000	0.01000	0.00000	0.00349	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Date: 13-Jan-09, 13:05:56		PF39122542				Page 1 of 2	

Date: 13-Jan-09, 13:05:56			PF39122542			Page 2 of 2	
Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
DIA_P138(1)			CIR				
DM		0.13896	0.13800	0.00500	-0.00500	0.00096	
POS_P138(1)			POI				
POSITN		0.00243	0.00000	0.01000	0.00000	0.00243	
POS_P138(2)			POI				
POSITN		0.00307	0.00000	0.01000	0.00000	0.00307	
POS_P138(3)			POI				
POSITN		0.00415	0.00000	0.01000	0.00000	0.00415	
POS_P138(4)			POI				
POSITN		0.00588	0.00000	0.01000	0.00000	0.00588	
CBORE_P138			CIR				
DM		0.23787	0.23600	0.00500	-0.00500	0.00187	
DEPTH_P295			POI				
Z		-0.29312	0.29500	0.00500	-0.00500	-0.00188	

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
Date: 13-Jan-09, 13:05:56			PF39122542			Page 2 of 2	