

Quindos Measuring Report



3D-Application Center

Description	RING, ACTUATOR, GND	Customer	R. ATKINSON
Drawing Number	PF-391-225-19 R0	Serial Number	003
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	24251-29	Department	
Inspector	kcaban	Inspection Date	12-JAN-2009, 13:45:04
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.8350-B
User Name	kcaban	WKP Name	PF

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DAT\$PLA_A		PLA					
FORM		0.00209					
DAT\$CIR_B		CIR					
DM		2.47603	2.47500	0.00500	0.00000	0.00103	
DIA_3P000		CIR					
DM		2.99895	3.00000	0.00500	-0.00500	-0.00105	
DIST_P38		POI					
Z		-0.38674	0.38000	0.02000	-0.02000	0.00674	
CYL_P136(1)		CYL					
PA_PXPY		45.11023	45.00000	0.50000	-0.50000	0.11023	
Z		-0.19163	0.18700			0.00463	
CYL_P136(2)		CYL					
PA_PXPY		134.99176	135.00000	0.50000	-0.50000	-0.00824	
Z		-0.18935	0.18700			0.00235	
CYL_P136(3)		CYL					
PA_PXPY		315.20783	315.00000	0.50000	-0.50000	0.20783	
Z		-0.18972	0.18700			0.00272	
THRD_256(1)		CYL					
PA_PXPY		67.56525					
Z		-0.18959	0.18700			0.00259	
THRD_256(2)		CYL					
PA_PXPY		67.62189					
Z		-0.18869	0.18700			0.00169	
ANG_67P5		AXI					
PA_PXPY		67.59357	67.50000	0.50000	-0.50000	0.09357	
THRD_1032		CYL					
PA_PXPY		225.04009	225.00000	0.50000	-0.50000	0.04009	
Z		-0.18878	187.00000			-186.81122	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic

!-----!							
! Manual Measurements !							
!-----!							
!							
! CBore .219 ± 0.005 = 0.22 !							
! 3X .152 ± 0.005 = 0.152 !							
! .88 ± 0.020 = 0.879 !							
! 3X .50 ± 0.020 = 0.501 !							
! All True Pos. are Acceptable !							
!							
!-----!							

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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