

# Quindos Measuring Report



3D-Application Center

Description	RING, ACTUATOR, GND	Customer	R. ATKINSON
Drawing Number	PF-391-225-19 R0	Serial Number	002
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	24251-29	Department	
Inspector	kcaban	Inspection Date	12-JAN-2009, 13:29:38
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.8350-B
User Name	kcaban	WKP Name	PF

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
<b>DAT\$PLA_A</b>		<b>PLA</b>					
FORM		0.00198					
<b>DAT\$CIR_B</b>		<b>CIR</b>					
DM		2.47603	2.47500	0.00500	0.00000	0.00103	
<b>DIA_3P000</b>		<b>CIR</b>					
DM		2.99824	3.00000	0.00500	-0.00500	-0.00176	
<b>DIST_P38</b>		<b>POI</b>					
Z		-0.38106	0.38000	0.02000	-0.02000	0.00106	
<b>CYL_P136(1)</b>		<b>CYL</b>					
PA_PXPY		45.19298	45.00000	0.50000	-0.50000	0.19298	
Z		-0.19072	0.18700			0.00372	
<b>CYL_P136(2)</b>		<b>CYL</b>					
PA_PXPY		134.71391	135.00000	0.50000	-0.50000	-0.28609	
Z		-0.18550	0.18700			-0.00150	
<b>CYL_P136(3)</b>		<b>CYL</b>					
PA_PXPY		315.38261	315.00000	0.50000	-0.50000	0.38261	
Z		-0.18946	0.18700			0.00246	
<b>THRD_256(1)</b>		<b>CYL</b>					
PA_PXPY		67.41555					
Z		-0.18836	0.18700			0.00136	
<b>THRD_256(2)</b>		<b>CYL</b>					
PA_PXPY		67.55471					
Z		-0.18814	0.18700			0.00114	
<b>ANG_67P5</b>		<b>AXI</b>					
PA_PXPY		67.48513	67.50000	0.50000	-0.50000	-0.01487	
<b>THRD_1032</b>		<b>CYL</b>					
PA_PXPY		225.03994	225.00000	0.50000	-0.50000	0.03994	
Z		-0.19148	187.00000			-186.80852	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic

!-----!							
! Manual Measurements !							
!-----!							
!							
! CBore .219 ± 0.005 = 0.22 !							
! 3X .152 ± 0.005 = 0.152 !							
! .88 ± 0.020 = 0.879 !							
! 3X .50 ± 0.020 = 0.501 !							
! All True Pos. are Acceptable !							
!							
!-----!							

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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