

Quindos Measuring Report



3D-Application Center

Description	STORAGE CHAMBER P	Customer	J.C. CASTAGNA
Drawing Number	PF-391-222-02 R0	Serial Number	001
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	24781-4	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	15-JUN-2009, 13:22:04
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9166-B
User Name	kcaban	WKP Name	pf39122202

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DX_35P00		POI					
	X	34.99752	35.00000	0.02000	-0.02000	-0.00248	
DY_35P00		POI					
	Y	34.99782	35.00000	0.02000	-0.02000	-0.00218	
CHAM\$AXI		AXI					
	PA_PXPY	-45.00055	45.00000	0.50000	-0.50000	0.00055	
	IX	0.99979	1.00000	0.02000	-0.02000	-0.00021	
POS_51618(1)		AXI					
	POSITN	0.00442	0.00000	0.02500	0.00000	0.00442	
POS_51618(2)		AXI					
	POSITN	0.00139	0.00000	0.02500	0.00000	0.00139	
POS_51618(3)		AXI					
	POSITN	0.00454	0.00000	0.02500	0.00000	0.00454	
POS_51618(4)		AXI					
	POSITN	0.01063	0.00000	0.02500	0.00000	0.01063	
POS_71614(1)		AXI					
	POSITN	0.01085	0.00000	0.02500	0.00000	0.01085	
POS_71614(2)		AXI					
	POSITN	0.00869	0.00000	0.02500	0.00000	0.00869	
POS_71614(3)		AXI					
	POSITN	0.00387	0.00000	0.02500	0.00000	0.00387	
POS_71614(4)		AXI					
	POSITN	0.00404	0.00000	0.02500	0.00000	0.00404	

!-----! ! MANUAL MEASUREMENTS ! !-----!			
! DIMENSION	! TOLERANCE	! ACTUAL	! ACCEPTABLE/REJECT
!-----!			

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
! 16X 5/16-18 UNC		-----		-----		GAGE CHECK OK	!
! 8X 7/16-18 UNC		-----		-----		GAGE CHECK OK	!
! 4X 1/2-13 UNC		-----		-----		GAGE CHECK OK	!
! POS OF 1/2-13		0.025		0.010		ACCEPTABLE	!
!							!
!-----!							

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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