

Quindos Measuring Report



3D-Application Center

Description	12 OD FLG, CF, MOD	Customer	R. ATKINSON
Drawing Number	PF-391-221-83 R0	Serial Number	001
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	24258-4	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	26-JAN-2009, 14:05:30
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.8350-B
User Name	kcaban	WKP Name	PF39122183

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DIST_P375		CIR					
	DM	0.37613	0.37500	0.00500	-0.00500	0.00113	
DIST_P375		CIR					
	DM	0.37613	0.37500	0.00500	-0.00500	0.00113	
	X	0.00423	0.00000			0.00423	
	Y	-5.90114	5.89900			0.00214	
POS_P375		POI					
	POSITN	0.00948	0.00000	0.00500		0.00948	
	POSMMC	0.00948	0.00000	0.01085	0.00000	0.00948	
	MMCADD	0.00585					
DIST_5P711		POI					
	Y	-5.71319	5.71100	0.00500	-0.00500	0.00219	

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Description	12 OD FLG, CF, MOD	Customer	R. ATKINSON
Drawing Number	PF-391-221-83 R0	Serial Number	002
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	24258-4	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	27-JAN-2009, 08:02:37
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.8350-B
User Name	kcaban	WKP Name	PF39122183

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DIST_P375		CIR					
	DM	0.37619	0.37500	0.00500	-0.00500	0.00119	
	X	0.00008	0.00000			0.00008	
	Y	-5.90060	5.89900			0.00160	
POS_P375		POI					
	POSITN	0.00319	0.00000	0.00500		0.00319	
	POSMMC	0.00319	0.00000	0.01080	0.00000	0.00319	
	MMCADD	0.00580					
DIST_5P711		POI					
	Y	-5.71252	5.71100	0.00500	-0.00500	0.00152	

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3D-Application Center

Description	12 OD FLG, CF, MOD	Customer	R. ATKINSON
Drawing Number	PF-391-221-83 R0	Serial Number	003
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	24258-4	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	27-JAN-2009, 09:20:29
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.8350-B
User Name	kcaban	WKP Name	PF39122183

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DIST_P375		CIR					
	DM	0.37579	0.37500	0.00500	-0.00500	0.00079	
	X	-0.01616	0.00000			0.01616	
	Y	-5.90084	5.89900			0.00184	
POS_P375		POI					
	POSITN	0.03253	0.00000	0.00500		0.03253	
	POSMMC	0.03253	0.00000	0.01044	0.00000	0.03253	
	MMCADD	0.00544					
DIST_5P711		POI					
	Y	-5.71389	5.71100	0.00500	-0.00500	0.00289	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Date: 27-Jan-09, 09:20:46		PF39122183				Page 1 of 1	

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3D-Application Center

Description	12 OD FLG, CF, MOD	Customer	R. ATKINSON
Drawing Number	PF-391-221-83 R0	Serial Number	004
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	24258-4	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	27-JAN-2009, 09:28:25
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.8350-B
User Name	kcaban	WKP Name	PF39122183

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DIST_P375		CIR					
	DM	0.37495	0.37500	0.00500	-0.00500	-0.00005	
	X	0.00343	0.00000			0.00343	
	Y	-5.90117	5.89900			0.00217	
POS_P375		POI					
	POSITN	0.00811	0.00000	0.00500		0.00811	
	POSMMC	0.00811	0.00000	0.00968	0.00000	0.00811	
	MMCADD	0.00468					
DIST_5P711		POI					
	Y	-5.71383	5.71100	0.00500	-0.00500	0.00283	