

Quindos Measuring Report



3D-Application Center

Description	6" TO 4.5" REDUC CF, M	Customer	R. ATKINSON
Drawing Number	PF-391-221-76 Rev. 1	Serial Number	102
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	24325-5	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	12-FEB-2009, 11:51:22
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9005-R-
User Name	kcaban	WKP Name	pf39122176

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
ANG_56P25			AXI				
	PA_PYPX	56.26295	56.25000			0.01295	
DIST_P80			AXI				
	DXYZ	0.80244	0.80000	0.02000	-0.02000	0.00244	
POS\$ANG_56P25			AXI				
	POSITN	0.00118	0.00000	0.01000	0.00000	0.00118	
RAD_P12			CIR				
	RA	0.12885	0.12000	0.02000	-0.02000	0.00885	
RAD_1P88			CIR				
	RA	1.88101	1.88000	0.02000	-0.02000	0.00101	
DIA_2P888			CIR				
	DM	2.89050	2.88800	0.00500	0.00000	0.00250	
POS_2P888			POI				
	POSITN	0.00211	0.00000	0.00500	0.00000	0.00211	
DIA_2P500			CIR				
	DM	2.50305	2.50000	0.00500	-0.00500	0.00305	
POS_2P500			POI				
	POSITN	0.00138	0.00000	0.03000	0.00000	0.00138	
POS\$THRD(1)			POI				
	POSITN	0.00607	0.00000	0.01100	0.00000	0.00607	
POS\$THRD(1)			POI				
	POSITN	0.00276	0.00000	0.01100	0.00000	0.00276	
POS\$THRD(2)			POI				
	POSITN	0.00376	0.00000	0.01100	0.00000	0.00376	
POS\$THRD(3)			POI				
	POSITN	0.00391	0.00000	0.01100	0.00000	0.00391	

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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic

POS\$THRD(4)			POI				
	POSITN	0.00246	0.00000	0.01100	0.00000	0.00246	

DIST_P114			POI				
	Z	-0.11495	0.11400	0.00500	-0.00500	0.00095	

DIST_P31			AXI				
	DZ	-0.30984	0.31000	0.02000	-0.02000	-0.00016	

MANUAL MEASUREMENTS			
DIMENSION	TOLERANCE	ACTUAL	ACCEPTABLE/REJECT
4X 4-40 UNC-2B	-----	OKAY	ACCEPTABLE FITS THRD GAGE

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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