

Quindos Measuring Report



3D-Application Center

Description	6" TO 4.5" REDUC CF, M	Customer	R. ATKINSON
Drawing Number	PF-391-221-76 Rev. 1	Serial Number	101
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	24325-5	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	12-FEB-2009, 10:29:19
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9005-R-
User Name	kcaban	WKP Name	pf39122176

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
ANG_56P25		AXI					
	PA_PYPX	56.25767	56.25000			0.00767	
DIST_P80		AXI					
	DXYZ	0.80276	0.80000	0.02000	-0.02000	0.00276	
POS\$ANG_56P25		AXI					
	POSITN	0.00089	0.00000	0.01000	0.00000	0.00089	
RAD_P12		CIR					
	RA	0.12847	0.12000	0.02000	-0.02000	0.00847	
RAD_1P88		CIR					
	RA	1.88115	1.88000	0.02000	-0.02000	0.00115	
DIA_2P888		CIR					
	DM	2.89084	2.88800	0.00500	0.00000	0.00284	
POS_2P888		POI					
	POSITN	0.00127	0.00000	0.00500	0.00000	0.00127	
DIA_2P500		CIR					
	DM	2.50204	2.50000	0.00500	-0.00500	0.00204	
POS_2P500		POI					
	POSITN	0.00106	0.00000	0.03000	0.00000	0.00106	
POS\$THRD(1)		POI					
	POSITN	0.00270	0.00000	0.01100	0.00000	0.00270	
POS\$THRD(2)		POI					
	POSITN	0.00300	0.00000	0.01100	0.00000	0.00300	
POS\$THRD(3)		POI					
	POSITN	0.00364	0.00000	0.01100	0.00000	0.00364	
POS\$THRD(4)		POI					
	POSITN	0.00286	0.00000	0.01100	0.00000	0.00286	

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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic

DIST_P114		POI					
Z		-0.11366	0.11400	0.00500	-0.00500	-0.00034	

DIST_P31		AXI					
DZ		-0.30992	0.31000	0.02000	-0.02000	-0.00008	

!-----! ! MANUAL MEASUREMENTS ! !-----!			
! DIMENSION	! TOLERANCE	! ACTUAL	! ACCEPTABLE/REJECT
! 4X 4-40 UNC-2B	! -----	! OKAY	! ACCEPTABLE FITS THRD GAGE
!-----!			

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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