

Quindos Measuring Report



3D-Application Center

Description	PLATE, BELLOWS	Customer	R. ATKINSON
Drawing Number	PF-391-210-81 R0	Serial Number	001
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	24470-5	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	05-MAR-2009, 08:50:09
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9005-R-
User Name	kcaban	WKP Name	pf39121081

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DAT\$PLA_A		PLA					
FORM		0.00318	0.00000	0.01000	0.00000	0.00318	
DIST_6P00(1)		AXI					
DX		-6.00131	6.00000	0.02000	-0.02000	0.00131	
DIST_6P00(2)		AXI					
DY		6.00191	6.00000	0.02000	-0.02000	0.00191	
DIST_P50		POI					
Z		-0.50548	0.50000	0.02000	-0.02000	0.00548	
AXI_45		AXI					
PA_PXPY		-45.02540	45.00000	0.50000	-0.50000	0.02540	
CHAM_P38		POI					
X		0.38150	0.38000	0.02000	-0.02000	0.00150	
DIA_4P490		CIR					
FORM		0.00192					
DM		4.49571	4.49000	0.01000	0.00000	0.00571	
X		0.00030	0.00000			0.00030	
Y		-0.00042	0.00000			0.00042	
POS_4P490		POI					
POSITN		0.00103	0.00000	0.03000	0.00000	0.00103	
DIA_P266(1)		CIR					
DM		0.26539	0.26600	0.00500	-0.00500	-0.00061	
X		-2.50094	2.50000			0.00094	
Y		-2.62395	2.62500			-0.00105	
POS_P266(1)		POI					
POSITN		0.00282	0.00000	0.04000	0.00000	0.00282	
DIA_P266(2)		CIR					
DM		0.26580	0.26600	0.00500	-0.00500	-0.00020	
X		2.49842	2.50000			-0.00158	
Y		-2.62441	2.62500			-0.00059	

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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
POS_P266(2)		POI					
	POSITN	0.00337	0.00000	0.04000	0.00000	0.00337	
DIA_P266(3)		CIR					
	DM	0.26579	0.26600	0.00500	-0.00500	-0.00021	
	X	2.49814	2.50000			-0.00186	
	Y	0.87435	0.87500			-0.00065	
POS_P266(3)		POI					
	POSITN	0.00395	0.00000	0.04000	0.00000	0.00395	
DIA_P266(4)		CIR					
	DM	0.26614	0.26600	0.00500	-0.00500	0.00014	
	X	-2.50013	2.50000			0.00013	
	Y	0.87451	0.87500			-0.00049	
POS_P266(4)		POI					
	POSITN	0.00102	0.00000	0.04000	0.00000	0.00102	
DIA_P266(5)		CIR					
	DM	0.26694	0.26600	0.00500	-0.00500	0.00094	
	X	-1.75112	1.75000			0.00112	
	Y	2.49981	2.50000			-0.00019	
POS_P266(5)		POI					
	POSITN	0.00227	0.00000	0.04000	0.00000	0.00227	
DIA_P266(6)		CIR					
	DM	0.26636	0.26600	0.00500	-0.00500	0.00036	
	X	1.74867	1.75000			-0.00133	
	Y	2.49924	2.50000			-0.00076	
POS_P266(6)		POI					
	POSITN	0.00306	0.00000	0.04000	0.00000	0.00306	
THRD(1)		CIR					
	Y	2.19764	2.19600			0.00164	
	Z	-0.24958	0.25000			-0.00042	
POS_THRD(1)		POI					
	POSITN	0.00339	0.00000	0.01400	0.00000	0.00339	
THRD(2)		CIR					
	Y	2.19516	2.19600			-0.00084	
	Z	-0.25312	0.25000			0.00312	
POS_THRD(2)		POI					
	POSITN	0.00646	0.00000	0.01400	0.00000	0.00646	
THRD(3)		CIR					
	X	0.00020	0.00000			0.00020	
	Z	-0.25416	0.25000			0.00416	
POS_THRD(3)		POI					
	POSITN	0.00834	0.00000	0.01400	0.00000	0.00834	
OPP\$PLA		PLA					
	FORM	0.00199	0.00000	0.01000	0.00000	0.00199	

Quindos Measuring Report



3D-Application Center

Description	PLATE, BELLOWS	Customer	R. ATKINSON
Drawing Number	PF-391-210-81 R0	Serial Number	002
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	24470-5	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	05-MAR-2009, 10:45:51
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9005-R-
User Name	kcaban	WKP Name	pf39121081

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DAT\$PLA_A		PLA					
FORM		0.00218	0.00000	0.01000	0.00000	0.00218	
DIST_6P00(1)		AXI					
DX		-6.00179	6.00000	0.02000	-0.02000	0.00179	
DIST_6P00(2)		AXI					
DY		6.00253	6.00000	0.02000	-0.02000	0.00253	
DIST_P50		POI					
Z		-0.50372	0.50000	0.02000	-0.02000	0.00372	
AXI_45		AXI					
PA_PXPY		-45.03032	45.00000	0.50000	-0.50000	0.03032	
CHAM_P38		POI					
X		0.38100	0.38000	0.02000	-0.02000	0.00100	
DIA_4P490		CIR					
FORM		0.00197					
DM		4.49591	4.49000	0.01000	0.00000	0.00591	
X		0.00119	0.00000			0.00119	
Y		0.00070	0.00000			0.00070	
POS_4P490		POI					
POSITN		0.00277	0.00000	0.03000	0.00000	0.00277	
DIA_P266(1)		CIR					
DM		0.26686	0.26600	0.00500	-0.00500	0.00086	
X		-2.49823	2.50000			-0.00177	
Y		-2.62509	2.62500			0.00009	
POS_P266(1)		POI					
POSITN		0.00354	0.00000	0.04000	0.00000	0.00354	
DIA_P266(2)		CIR					
DM		0.26737	0.26600	0.00500	-0.00500	0.00137	
X		2.50012	2.50000			0.00012	
Y		-2.62323	2.62500			-0.00177	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Date: 05-Mar-09, 10:45:53		pf39121081				Page 1 of 3	

Date: 05-Mar-09, 10:45:53			pf39121081			Page 2 of 3	
Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
POS_P266(2)		POI					
	POSITN	0.00355	0.00000	0.04000	0.00000	0.00355	
DIA_P266(3)		CIR					
	DM	0.26722	0.26600	0.00500	-0.00500	0.00122	
	X	2.49999	2.50000			-0.00001	
	Y	0.87407	0.87500			-0.00093	
POS_P266(3)		POI					
	POSITN	0.00186	0.00000	0.04000	0.00000	0.00186	
DIA_P266(4)		CIR					
	DM	0.26719	0.26600	0.00500	-0.00500	0.00119	
	X	-2.49948	2.50000			-0.00052	
	Y	0.87321	0.87500			-0.00179	
POS_P266(4)		POI					
	POSITN	0.00374	0.00000	0.04000	0.00000	0.00374	
DIA_P266(5)		CIR					
	DM	0.26730	0.26600	0.00500	-0.00500	0.00130	
	X	-1.74894	1.75000			-0.00106	
	Y	2.49922	2.50000			-0.00078	
POS_P266(5)		POI					
	POSITN	0.00264	0.00000	0.04000	0.00000	0.00264	
DIA_P266(6)		CIR					
	DM	0.26758	0.26600	0.00500	-0.00500	0.00158	
	X	1.74852	1.75000			-0.00148	
	Y	2.49780	2.50000			-0.00220	
POS_P266(6)		POI					
	POSITN	0.00531	0.00000	0.04000	0.00000	0.00531	
THRD(1)		CIR					
	Y	2.19586	2.19600			-0.00014	
	Z	-0.25156	0.25000			0.00156	
POS_THRD(1)		POI					
	POSITN	0.00313	0.00000	0.01400	0.00000	0.00313	
THRD(2)		CIR					
	Y	2.19575	2.19600			-0.00025	
	Z	-0.25170	0.25000			0.00170	
POS_THRD(2)		POI					
	POSITN	0.00343	0.00000	0.01400	0.00000	0.00343	
THRD(3)		CIR					
	X	-0.00047	0.00000			0.00047	
	Z	-0.25313	0.25000			0.00313	
POS_THRD(3)		POI					
	POSITN	0.00634	0.00000	0.01400	0.00000	0.00634	
OPP\$PLA		PLA					
	FORM	0.00269	0.00000	0.01000	0.00000	0.00269	

