

Quindos Measuring Report



3D-Application Center

Description	FLNG, BEAM STOP	Customer	R. ATKINSON
Drawing Number	PF-391-210-26 R0	Serial Number	001
Remarks		Article Number	
Supplier	MFD LIGHTMS	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	24358-14	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	29-JAN-2009, 13:37:41
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.8350-B
User Name	kcaban	WKP Name	PF39121026

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DIA_1P630		CIR					
	FORM	0.00013					
	DM	1.63225	1.63000	0.00500	0.00000	0.00225	
POS_1P630		POI					
	POSITN	0.00197	0.00000	0.03000	0.00000	0.00197	
DIST_P504		AXI					
	DZ	-0.50452	0.50400	0.00500	-0.00500	0.00052	
POS\$THRD(1)		POI					
	POSITN	0.01136	0.00000	0.01100	0.00000	0.01136	0.00036
POS\$THRD(2)		POI					
	POSITN	0.00451	0.00000	0.01100	0.00000	0.00451	
POS\$THRD(3)		POI					
	POSITN	0.00387	0.00000	0.01100	0.00000	0.00387	
POS\$THRD(4)		POI					
	POSITN	0.00773	0.00000	0.01100	0.00000	0.00773	

MANUAL MEASUREMENTS			
DIMENSION	TOLERANCE	ACTUAL	ACCEPTABLE/REJECT
4X .44 TAP	± 0.020	OK	ACCEPTABLE
4X 4-40 UNC-2B	-----	OK	ACCEPTABLE