

# Quindos Measuring Report



3D-Application Center

Description	FLNG, PADDLE, BEAM	Customer	E. BONG
Drawing Number	PF-391-210-15 R0	Serial Number	001
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	24370-11	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	09-MAR-2009, 11:43:55
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9005-R-
User Name	kcaban	WKP Name	PF39121015

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
<b>DAT\$PLA_A</b>		<b>PLA</b>					
	FORM	0.00035					
<b>DAT\$CIR_B</b>		<b>CIR</b>					
	FORM	0.00022					
	DM	4.62163	4.62000			0.00163	
<b>DIA_1P370</b>		<b>CYL</b>					
	FORM	0.00021					
	DM	1.37082	1.37000	0.00500	-0.00500	0.00082	
	IX	-0.00127	0.00000			0.00127	
	IY	0.83995	0.83800			0.00195	
	PA_PZPY	10.18271	10.00000			0.18271	
<b>CBOR_1P510</b>		<b>CYL</b>					
	FORM	0.00029					
	DM	1.51113	1.51000	0.00500	-0.00500	0.00113	
	IX	-0.00138	0.00000			0.00138	
	IY	0.83851	0.83800			0.00051	
	PA_PZPY	9.99331	10.00000			-0.00669	
<b>DIA_1P125</b>		<b>CYL</b>					
	FORM	0.00018					
	DM	1.12427	1.12500	0.00500	-0.00500	-0.00073	
	IX	0.00060	0.00000			0.00060	
	IY	-1.01022	1.01000			0.00022	
	PA_PZMY	12.23963	12.00000			0.23963	
<b>CBOR_1P255</b>		<b>CYL</b>					
	FORM	0.00018					
	DM	1.25538	1.25500	0.00500	-0.00500	0.00038	
	IX	0.00048	0.00000			0.00048	
	IY	-1.00872	1.01000			-0.00128	
	PA_PZMY	12.09350	12.00000			0.09350	
<b>POS_1P370</b>		<b>POI</b>					
	POSITN	0.00465	0.00000	0.03000	0.00000	0.00465	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic

<b>POS_1P510</b>		<b>POI</b>					
	POSITN	0.00294	0.00000	0.03000	0.00000	0.00294	

<b>POS_1P125</b>		<b>POI</b>					
	POSITN	0.00128	0.00000	0.03000	0.00000	0.00128	

<b>POS_1P255</b>		<b>POI</b>					
	POSITN	0.00272	0.00000	0.03000	0.00000	0.00272	

!-----! ! MANUAL MEASUREMENTS ! !-----!			
! DIMENSION	! TOLERANCE	! ACTUAL	! ACCEPTABLE/REJECT
!-----!			
! .393	! ± 0.005	! .398	! ACCEPTABLE
! .392	! ± 0.005	! .395	! ACCEPTABLE
!-----!			

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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