

Quindos Measuring Report

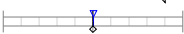


3D-Application Center

Description	MOUNTING PLATE	Customer	P. CUTINO
Drawing Number	PF-380-758-77 R0	Serial Number	001
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	24879-9	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	08-JUL-2009, 08:33:46
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9188-B
User Name	kcaban	WKP Name	PF38075877

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DX_16P50		POI					
	X	-16.49896	16.50000	0.05000	-0.05000	-0.00104	
RAD_P50		CIR					
	RA	0.49960	0.50000	0.05000	-0.05000	-0.00040	
	Y	0.53877	0.54000	0.05000	-0.05000	-0.00123	
ANGLE_5		AXI					
	PA_MXPY	5.00106	5.00000	1.00000	-1.00000	0.00106	
THRD(1)		CIR					
	X	-7.00023	7.00000	0.05000	-0.05000	0.00023	
	Y	8.00112	8.00000	0.05000	-0.05000	0.00112	
THRD(2)		CIR					
	X	-3.99916	4.00000	0.00500	-0.00500	-0.00084	
	Y	8.00052	8.00000	0.05000	-0.05000	0.00052	
THRD(3)		CIR					
	X	-8.00105	8.00000	0.00500	-0.00500	0.00105	
	Y	8.00109	8.00000	0.05000	-0.05000	0.00109	
THRD(4)		CIR					
	X	-12.00015	12.00000	0.00500	-0.00500	0.00015	
	Y	8.00014	8.00000	0.05000	-0.05000	0.00014	
CHAM\$ANG		AXI					
	IX	0.50075	0.50000	0.05000	-0.05000	0.00075	
	PA_PXPY	-45.02720	45.00000	1.00000	-1.00000	0.02720	
DX_9P36		AXI					
	DX	9.36003	9.36000	0.05000	-0.05000	0.00003	
DY_1P86		AXI					
	DY	-1.85934	1.86000	0.05000	-0.05000	-0.00066	
DIA_P62(1)		CIR					
	DM	0.62875	0.62000	0.05000	-0.05000	0.00875	
	X	1.30024	1.30000	0.05000	-0.05000	0.00024	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Date: 08-Jul-09, 08:34:00		PF38075877				Page 1 of 2	

Date: 08-Jul-09, 08:34:00			PF38075877			Page 2 of 2	
Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
DIA_P62(1)		CIR					
	Y	1.45029	1.45000	0.05000	-0.05000	0.00029	
DIA_P62(2)		CIR					
	DM	0.62868	0.00000	0.00197	-0.00197	0.62868	0.62671 ◀
	X	9.54900	9.55000			-0.00100	
	Y	10.95075	10.95000			0.00075	

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
Date: 08-Jul-09, 08:34:00			PF38075877			Page 2 of 2	