

Quindos Measuring Report



3D-Application Center

Description	BASE PLATE, WIDE	Customer	E. LUNDAHL
Drawing Number	PF-380-700-06	Serial Number	001 REMAKE
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	25968-2	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	06-MAY-2010, 15:25:45
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.10091
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DATUM_A		PLA					
	FORM	0.00049					
DATUM_B		CIR					
	FORM	0.00022					
	DM	0.25033	0.25000	0.00500	-0.00500	0.00033	
DATUM_C		AXI					
	FORM	0.00019					
	Y	-1.07964	1.08000			-0.00036	
DIST_10P00		AXI					
	DX	9.99794	10.00000	0.01000	-0.01000	-0.00206	
DIST_P614		AXI					
	DX	0.61178	0.61400	0.00500	-0.00500	-0.00222	
DIST_8P77		AXI					
	DX	8.77166	8.77000	0.01000	-0.01000	0.00166	
DIST_P94		POI					
	Y	0.93798	0.94000	0.01000	-0.01000	-0.00202	
RAD_P19(1)		CIR					
	RA	0.19742	0.19000	0.01000	-0.01000	0.00742	
DIST_1P66(1)		POI					
	Y	1.65731	1.66000	0.01000	-0.01000	-0.00269	
RAD_P31		CIR					
	RA	0.31184	0.31000	0.01000	-0.01000	0.00184	
RAD_P75		CIR					
	RA	0.74901	0.75000	0.01000	-0.01000	-0.00099	
ANG_20P6(1)		AXI					
	PA_PYPX	20.57683	20.60000	0.50000	-0.50000	-0.02317	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
ANG_20P6(2)		AXI					
PA_PYPX		-20.58681	20.60000	0.50000	-0.50000	-0.01319	
DIST_P90		POI					
Y		0.89872	0.90000	0.01000	-0.01000	-0.00128	
DIA_P118(1)		CIR					
FORM		0.00014					
DM		0.12102	0.11800	0.00500	-0.00500	0.00302	
X		-4.77862	4.77800			0.00062	
Y		0.19493	0.19500			-0.00007	
DIA_P118(2)		CIR					
FORM		0.00005					
DM		0.12094	0.11800	0.00500	-0.00500	0.00294	
X		-4.64286	4.64200			0.00086	
Y		1.13889	1.14000			-0.00111	
DIA_P118(3)		CIR					
FORM		0.00007					
DM		0.12096	0.11800	0.00500	-0.00500	0.00296	
X		-4.31159	4.31200			-0.00041	
Y		0.19445	0.19500			-0.00055	
DIA_P118(4)		CIR					
FORM		0.00006					
DM		0.12086	0.11800	0.00500	-0.00500	0.00286	
X		-0.00013	0.00000			0.00013	
Y		0.19411	0.19500			-0.00089	
DIA_P118(5)		CIR					
FORM		0.00001					
DM		0.12100	0.11800	0.00500	-0.00500	0.00300	
X		4.31048	4.31200			-0.00152	
Y		0.19411	0.19500			-0.00089	
DIA_P118(6)		CIR					
FORM		0.00006					
DM		0.12081	0.11800	0.00500	-0.00500	0.00281	
X		4.64126	4.64200			-0.00074	
Y		1.13988	1.14000			-0.00012	
DIA_P118(7)		CIR					
FORM		0.00015					
DM		0.12072	0.11800	0.00500	-0.00500	0.00272	
X		4.77657	4.77800			-0.00143	
Y		0.19531	0.19500			0.00031	
STC_DIA							
MEAN		0.12090	0.11800			0.00290	
MIN		0.12072	0.11800			0.00272	
MAX		0.12102	0.11800			0.00302	
RANGE		0.00030					
SIGMA		0.00011					
POS_P118(1)		POI					
POSITN		0.00124	0.00000	0.01400	0.00000	0.00124	
POS_P118(2)		POI					
POSITN		0.00281	0.00000	0.01400	0.00000	0.00281	

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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
POS_P118(3)			POI				
POSITN		0.00138	0.00000	0.01400	0.00000	0.00138	
POS_P118(4)			POI				
POSITN		0.00179	0.00000	0.01400	0.00000	0.00179	
POS_P118(5)			POI				
POSITN		0.00351	0.00000	0.01400	0.00000	0.00351	
POS_P118(6)			POI				
POSITN		0.00150	0.00000	0.01400	0.00000	0.00150	
POS_P118(7)			POI				
POSITN		0.00293	0.00000	0.01400	0.00000	0.00293	
STC_POS							
MEAN		0.00217	0.00000	0.01400	0.00000	0.00217	
MIN		0.00124	0.00000	0.01400	0.00000	0.00124	
MAX		0.00351	0.00000			0.00351	
RANGE		0.00227					
SIGMA		0.00090					
CBORE_P212			CIR				
DM		0.21058	0.21200	0.00500	-0.00500	-0.00142	
DEPTH_P105			POI				
Z		-0.10545	0.10500	0.00500	-0.00500	0.00045	
DEPTH_P26			POI				
Z		-0.25784	0.26000	0.01000	-0.01000	-0.00216	
DIST_P16			POI				
Y		0.15934	0.16000	0.01000	-0.01000	-0.00066	
DIST_P43			AXI				
DY		0.42819	0.43000	0.01000	-0.01000	-0.00181	
DIST_P78			POI				
Y		0.77711	0.78000	0.01000	-0.01000	-0.00289	
DIST_6P00			AXI				
DX		-5.99680	6.00000	0.01000	-0.01000	-0.00320	
DIST_1P97			AXI				
DX		1.97303	1.97000	0.01000	-0.01000	0.00303	
DIST_P55			AXI				
DX		-0.54653	0.55000	0.01000	-0.01000	-0.00347	
RAD_P12			CIR				
RA		0.12141	0.12000	0.01000	-0.01000	0.00141	
RAD_P03			CIR				
RA		0.03032	0.03000	0.01000	-0.01000	0.00032	
RAD_P20			CIR				
RA		0.20049	0.20000	0.01000	-0.01000	0.00049	
DIA_2MM(1)			CIR				
FORM		0.00005	0.00000	0.00197	0.00000	0.00005	

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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic

DIA_2MM(1)		CIR						
DM		0.08001	0.07870	0.00040	-0.00040	0.00131		
X		-4.31096	4.31200			-0.00104		
Y		0.35064	0.35300			-0.00236		
DIA_2MM(1)		CIR						
FORM		0.00005	0.00000	0.00197	0.00000	0.00005		
DM		0.08001	0.07990	0.00040	-0.00040	0.00011		
X		-4.31095	4.31200			-0.00105		
Y		0.35064	0.35300			-0.00236		
POS_2MM(1)		POI						
POSITN		0.00516	0.00000	0.01400	0.00000	0.00516		
DIA_2MM(2)		CIR						
FORM		0.00010	0.00000	0.00197	0.00000	0.00010		
DM		0.07996	0.07990	0.00040	-0.00040	0.00006		
X		4.31206	4.31200			0.00006		
Y		0.35091	0.35300			-0.00209		
POS_2MM(2)		POI						
POSITN		0.00417	0.00000	0.01400	0.00000	0.00417		
RAD_P31(1)		CIR						
RA		0.31268	0.31000	0.01000	-0.01000	0.00268		
X		1.26323	1.26000			0.00323		
Z		0.55166	0.55300	0.00500	-0.00500	-0.00134		
RAD_P31(2)		CIR						
RA		0.31274	0.31000	0.01000	-0.01000	0.00274		
X		-1.25640	1.26000			-0.00360		
Z		0.55193	0.55300	0.00500	-0.00500	-0.00107		
DIST_2P52		AXI						
DX		-2.51964	2.52000	0.01000	-0.01000	-0.00036		

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
Date: 07-May-10, 08:53:22			NO\$NAME			Page 4 of 4	