

Quindos Measuring Report



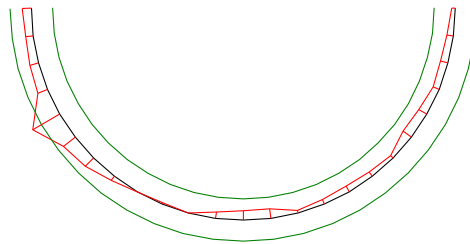
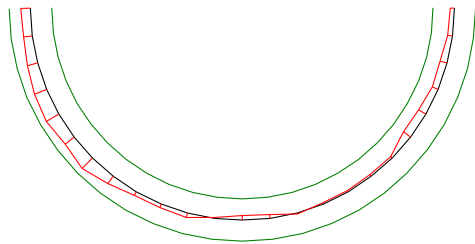
3D-Application Center

Description	55MM DIA STD CUP	Customer	L. GARCIA
Drawing Number	PF-380-606-01 Rev. 3	Serial Number	001 Heat Lot #K1959.2
Remarks		Article Number	
Supplier	L. GARCIA	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	7730028	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	23-OCT-2009, 15:02:26
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9294
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DATUM_A		PLA					
	FORM	0.00172	0.00000	0.00300	0.00000	0.00172	
DATUM_B		CYL					
	FORM	0.00114					
	DM	50.98169	50.99000	0.00000	-0.01500	-0.00832	
CYL\$FRM_B		CYL					
	CYLFRM	0.00112	0.00000			0.00112	
SQRNS_A		AXI					
	SQRNES	0.00009	0.00000	0.01500	0.00000	0.00009	
PLA_2P87		PLA					
	FORM	0.00191					
	Z	-2.86861	2.87000	0.10000	-0.10000	-0.00139	
DIA_55		CYL					
	FORM	0.00127					
	DM	54.99791	55.00000	0.02500	-0.02500	-0.00209	
POS_55		AXI					
	POSITN	0.00168	0.00000	0.00500	0.00000	0.00168	
DIA_10		CIR					
	FORM	0.00168					
	DM	10.00213	10.00000	0.00500	-0.00500	0.00213	
POS_10		POI					
	POSITN	0.00235	0.00000	0.00500	0.00000	0.00235	
ACNO(1)							
	MIN	-0.00347	0.00000	0.05000	-0.05000	0.00347	
	MAX	0.00210	0.00000	0.05000	-0.05000	0.00210	
ACNO(2)							
	MIN	-0.00244	0.00000	0.05000	-0.05000	0.00244	
	MAX	0.00735	0.00000	0.05000	-0.05000	0.00735	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Date: 23-Oct-09, 15:02:26		NO\$NAME				Page 1 of 3	

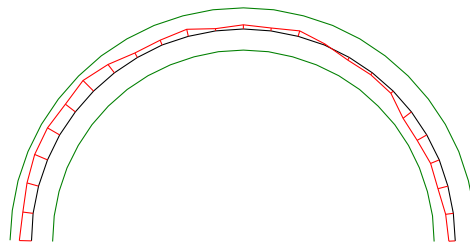
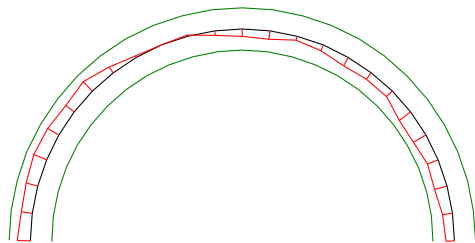
Date: 23-Oct-09, 15:02:26			NO\$NAME			Page 2 of 3	
Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
ACNO(3)							
	MIN	-0.00340	0.00000	0.05000	-0.05000	0.00340	
	MAX	0.00323	0.00000	0.05000	-0.05000	0.00323	
ACNO(4)							
	MIN	-0.00350	0.00000	0.05000	-0.05000	0.00350	
	MAX	0.00264	0.00000	0.05000	-0.05000	0.00264	
DATUM_C			CYL				
	FORM	0.00087					
	DM	29.78637	29.78700	0.00500	-0.00500	-0.00063	
POS_C			AXI				
	POSITN	0.00325	0.00000	0.00500	0.00000	0.00325	
DIA_51P003			CIR				
	FORM	0.00187					
	DM	51.00827	51.00300	0.01500	0.00000	0.00527	
POS_51P003			POI				
	POSITN	0.00374	0.00000	0.00500	0.00000	0.00374	
PLA_2			PLA				
	FORM	0.00066					
	Z	-2.00331	2.00000	0.00500	-0.00500	0.00331	
PLA_8P747			PLA				
	FORM	0.00115					
	Z	-8.74662	8.74700	0.00500	-0.00500	-0.00038	
PAR_8P747			PLA				
	PARALL	0.00472	0.00000	0.00300	0.00000	0.00472	0.00172 ◀
PLA_10P747			PLA				
	FORM	0.00176					
	DM	10.74981	10.74700	0.10000	-0.10000	0.00281	
RAD_3P43(1)			CIR				
	FORM	0.00124					
	RA	3.42812	3.43000	0.13000	-0.13000	-0.00189	
	X	0.00030	0.00000			0.00030	
	Y	12.52666	12.52350			0.00316	
POS_3P43(1)			POI				
	POSITN	0.00635	0.00000	0.05000	0.00000	0.00635	
RAD_3P43(2)			CIR				
	FORM	0.00017					
	RA	3.43035	3.43000	0.13000	-0.13000	0.00035	
	X	-0.00935	0.00000			0.00935	
	Y	-12.51675	12.52350			-0.00676	
POS_3P43(2)			POI				
	POSITN	0.02308	0.00000	0.05000	0.00000	0.02308	
DIST_P1(1)			AXI				
	DZ	0.08934	0.10000	0.02500	-0.02500	-0.01066	
DIST_P1(2)			AXI				
	DZ	0.08695	0.10000	0.02500	-0.02500	-0.01305	



AT 0 deg

AT 90 deg

BEAM →



AT 180 deg

AT 270 deg

MESSTECHNIK WETZLAR



55MM DIA STD CUP, IRIS PROFILE

DRAWING #: PF-380-606-01 REV 3

CELL NUMBER: 001 Heat Lot #K1959.2

CHARGE #: 7730028

BLK = NOMINAL

RED = DEVIATIONS

GRN = +/- .005 TOL

DATE: 23-OCT-2009