

# Quindos Measuring Report

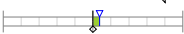

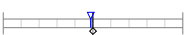




3D-Application Center

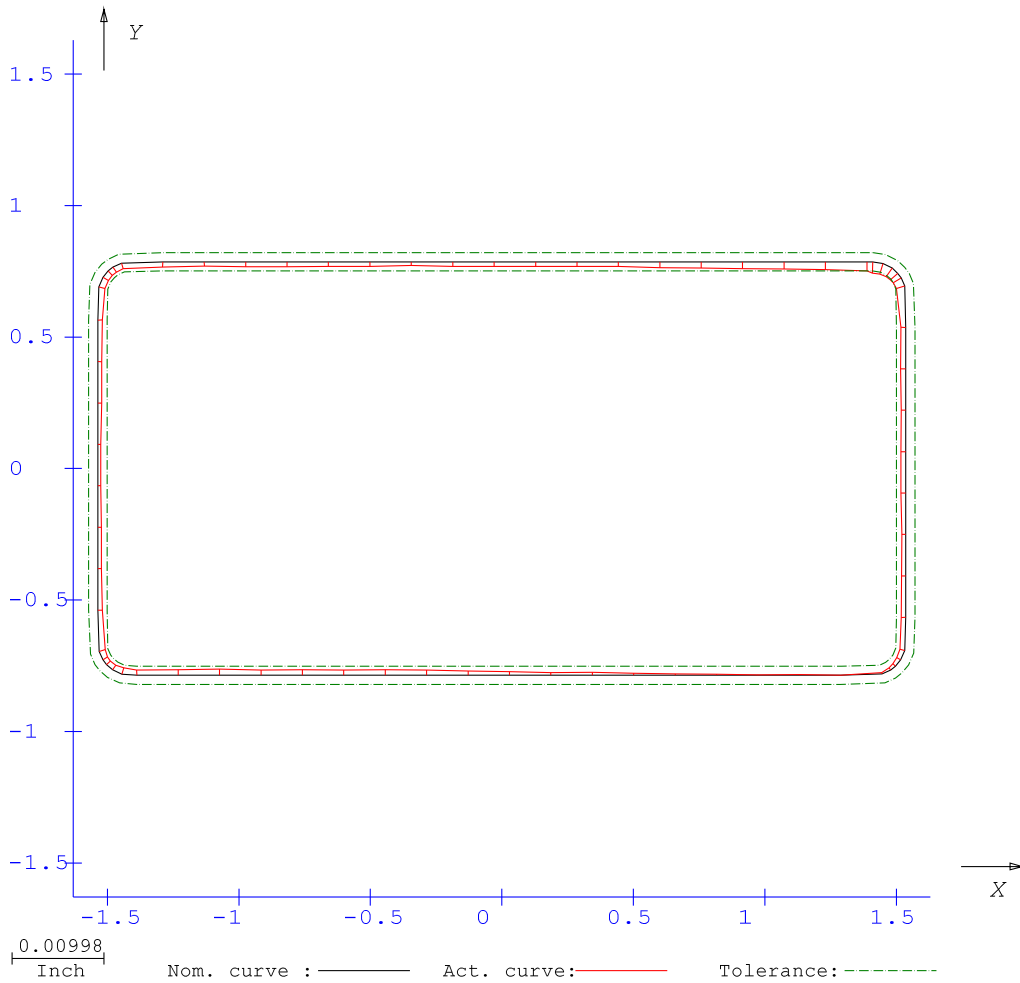
Description	WG LONG MACHINED	Customer	L. BENTSON
Drawing Number	PF-380-602-83	Serial Number	001
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	24857-3	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	30-JUL-2009, 09:05:29
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9168-B
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DAT\$PLA_A			PLA				
	FORM	0.00030					
DAT\$PLA_B(1)			PLA				
	FORM	0.00011					
DAT\$PLA_B(2)			PLA				
	FORM	0.00011					
DAT\$PLA_C(1)			PLA				
	FORM	0.00024					
DAT\$PLA_C(2)			PLA				
	FORM	0.00025					
SQRNS_AB			PLA				
	SQRNES	0.00021	0.00000	0.00500	0.00000	0.00021	
SQRNS_AC			PLA				
	SQRNES	0.00028	0.00000	0.00500	0.00000	0.00028	
PLA_P250			PLA				
	Z	-0.25054	0.25000	0.00500	-0.00500	0.00054	
PAR_A			PLA				
	PARALL	0.00015	0.00000	0.00200	0.00000	0.00015	
DX_3P072			AXI				
	DX	3.07126	3.07200	0.00200	-0.00200	-0.00074	
DY_1P572			AXI				
	DY	1.57132	1.57200	0.00200	-0.00200	-0.00068	
ACNO_WG\$FLG							
	MIN	-0.00124	0.00000	0.00100	-0.00100	0.00124	0.00024
	MAX	0.00000	0.00000	0.00100	-0.00100	0.00000	
PLA_28P09			PLA				
	FORM	0.00022					

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Date: 30-Jul-09, 10:38:37							
				NO\$NAME		Page 1 of 4	

Date: 30-Jul-09, 10:38:37			NO\$NAME			Page 2 of 4	
Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
<b>PLA_28P09</b>			<b>PLA</b>				
Z		-28.09073	28.09000	0.01000	-0.01000	0.00073	
<b>DSK\$PLA_B(1)</b>			<b>PLA</b>				
FORM		0.00023					
<b>DSK\$PLA_B(2)</b>			<b>PLA</b>				
FORM		0.00012					
<b>DSK\$PLA_C(1)</b>			<b>PLA</b>				
FORM		0.00040					
<b>DSK\$PLA_C(2)</b>			<b>PLA</b>				
FORM		0.00057					
<b>DX_3P162</b>			<b>AXI</b>				
DX		3.16277	3.16200	0.00200	-0.00200	0.00077	
<b>DY_1P662</b>			<b>AXI</b>				
DY		1.66195	1.66200	0.00200	-0.00200	-0.00005	
<b>ACNO_SK\$FLG</b>							
MIN		-0.00105	0.00000	0.00100	-0.00100	0.00105	0.00005 
MAX		0.00090	0.00000	0.00100	-0.00100	0.00090	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Date: 30-Jul-09, 10:38:37			NO\$NAME			Page 2 of 4	



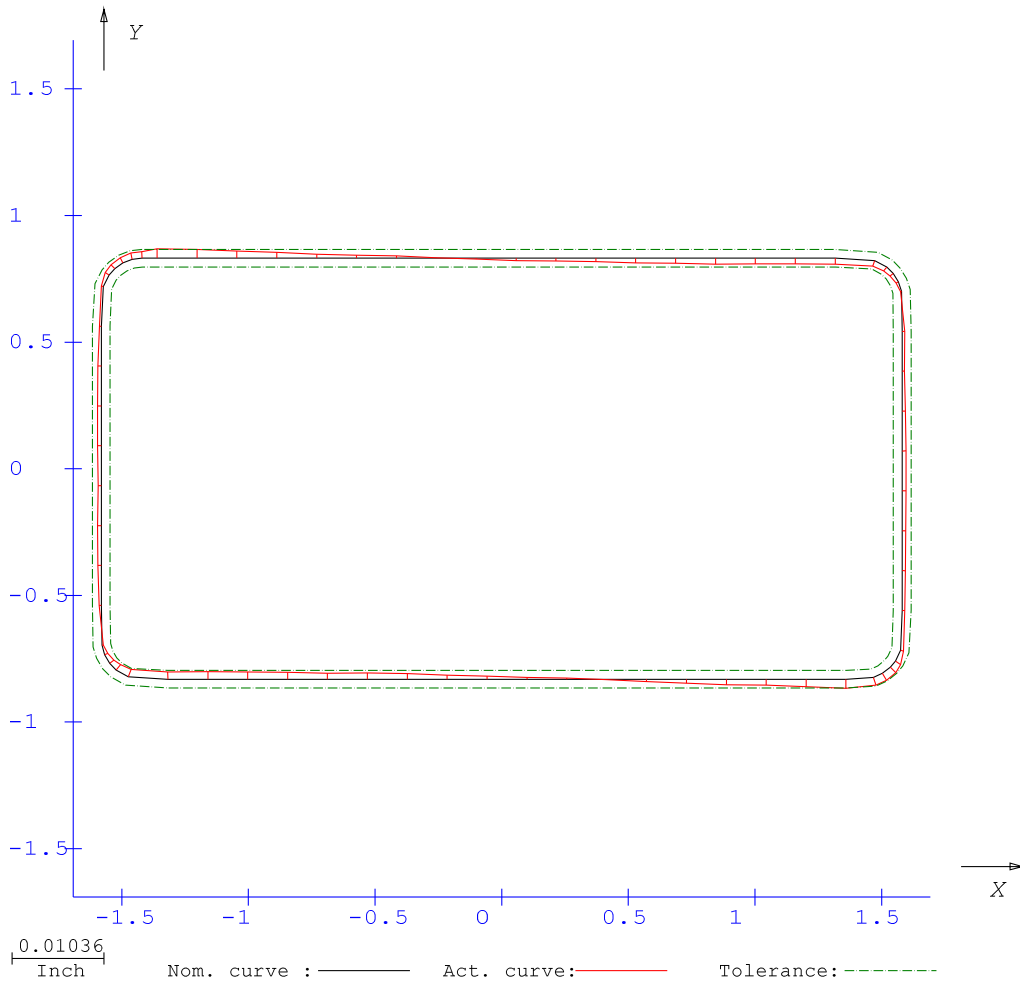
Notation : WG LONG MACHINE    Producer : L. BENTSON    Draw. No. : PF-380-602-83  
 Ser. No. : 001    Part No. :    Department: MET. QUALITY IN  
 Element : ACNO\_WG\$FLG

	X	Y	Z	Nr.		
Form .....	0.00124	Min. Deviat.: -0.00124	1.41100	0.78600	-0.12500	1
Lower Toler. :	-0.00100	Max. Deviat.: 0.00000	1.28892	-0.78600	-0.12500	20
Upper Toler. :	0.00100					
Error Magnif.:	35					
No. of points:	73					



2D - CONTOUR

Inspector.:kcaban  
 Date .....:30-JUL-2009  
 Time .....:09:05:29



Notation : **WG LONG MACHINE**    Producer : **L. BENTSON**    Draw. No. : **PF-380-602-83**  
 Ser. No. : **001**    Part No. :    Department: **MET. QUALITY IN**  
 Element : **ACNO\_SK\$FLG**

		X	Y	Z	Nr.	
Form .....	0.00195	Min. Deviat.:-0.00105	-1.36065	0.83100	-27.97050	73
Lower Toler. :	-0.00100	Max. Deviat.: 0.00090	-1.47419	-0.82161	-27.97050	19
Upper Toler. :	0.00100					
Error Magnif.:	35					
No. of points:	73					



2D - CONTOUR

Inspector.:kcaban  
 Date .....:30-JUL-2009  
 Time .....:09:05:29