

Quindos Measuring Report



3D-Application Center

Description	HEAVIMET	Customer	E. BONG
Drawing Number	PF-380-529-21 R1	Serial Number	007
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	24461-28	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	09-JUN-2009, 14:03:41
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9160-B
User Name	kcaban	WKP Name	PF38052921

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DX_3P250			POI				
	X	3.24883	3.25000	0.00500	-0.00500	-0.00117	
DY_3P250			POI				
	Y	3.25361	3.25000	0.00500	-0.00500	0.00361	
CHAMFER_AXI			AXI				
	PA_PYPZ	45.03687	45.00000	1.00000	-1.00000	0.03686	
	IY	0.12404	0.12500	0.00500	-0.00500	-0.00096	
DIA_P219(1)			CIR				
	DM	0.21666	0.21900	0.00500	-0.00500	-0.00234	
	X	0.37544	0.37400	0.00500	-0.00500	0.00144	
	Y	0.77166	0.77000	0.00500	-0.00500	0.00166	
DIA_P219(2)			CIR				
	Y	0.77137	0.77000	0.00500	-0.00500	0.00137	
DIA_P219(4)			CIR				
	X	0.37466	0.37500	0.00500	-0.00500	-0.00034	
DX_2P500(1)			AXI				
	DX	2.50032	2.50000	0.00500	-0.00500	0.00032	
DX_2P500(2)			AXI				
	DX	2.50062	2.50000	0.00500	-0.00500	0.00062	
DY_1P250(1)			AXI				
	DY	1.24728	1.25000	0.00500	-0.00500	-0.00272	
DY_1P250(2)			AXI				
	DY	1.24823	1.25000	0.00500	-0.00500	-0.00177	
DZ_3P250			POI				
	Z	-3.24950	3.25000	0.00500	-0.00500	-0.00050	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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