

Quindos Measuring Report



3D-Application Center

Description	HEAVIMET	Customer	E. BONG
Drawing Number	PF-380-529-21 R1	Serial Number	005
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	24461-28	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	09-JUN-2009, 13:42:46
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9160-B
User Name	kcaban	WKP Name	PF38052921

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DX_3P250		POI					
X		3.25215	3.25000	0.00500	-0.00500	0.00215	
DY_3P250		POI					
Y		3.25265	3.25000	0.00500	-0.00500	0.00265	
CHAMFER_AXI		AXI					
PA_PYPZ		45.11460	45.00000	1.00000	-1.00000	0.11460	
IY		0.12331	0.12500	0.00500	-0.00500	-0.00169	
DIA_P219(1)		CIR					
DM		0.21692	0.21900	0.00500	-0.00500	-0.00208	
X		0.37473	0.37400	0.00500	-0.00500	0.00073	
Y		0.76961	0.77000	0.00500	-0.00500	-0.00039	
DIA_P219(2)		CIR					
Y		0.76972	0.77000	0.00500	-0.00500	-0.00028	
DIA_P219(4)		CIR					
X		0.37405	0.37500	0.00500	-0.00500	-0.00095	
DX_2P500(1)		AXI					
DX		2.50243	2.50000	0.00500	-0.00500	0.00243	
DX_2P500(2)		AXI					
DX		2.50224	2.50000	0.00500	-0.00500	0.00224	
DY_1P250(1)		AXI					
DY		1.25011	1.25000	0.00500	-0.00500	0.00011	
DY_1P250(2)		AXI					
DY		1.24993	1.25000	0.00500	-0.00500	-0.00007	
DZ_3P250		POI					
Z		-3.25196	3.25000	0.00500	-0.00500	0.00196	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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