

Quindos Measuring Report



3D-Application Center

Description	HEAVIMET	Customer	E. BONG
Drawing Number	PF-380-529-21 R1	Serial Number	002
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	24461-28	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	09-JUN-2009, 13:16:58
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9160-B
User Name	kcaban	WKP Name	PF38052921

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DX_3P250		POI					
	X	3.25335	3.25000	0.00500	-0.00500	0.00335	
DY_3P250		POI					
	Y	3.24967	3.25000	0.00500	-0.00500	-0.00033	
CHAMFER_AXI		AXI					
	PA_PYPZ	45.15280	45.00000	1.00000	-1.00000	0.15280	
	IY	0.12400	0.12500	0.00500	-0.00500	-0.00100	
DIA_P219(1)		CIR					
	DM	0.21843	0.21900	0.00500	-0.00500	-0.00057	
	X	0.37771	0.37400	0.00500	-0.00500	0.00371	
	Y	0.76945	0.77000	0.00500	-0.00500	-0.00055	
DIA_P219(2)		CIR					
	Y	0.76920	0.77000	0.00500	-0.00500	-0.00080	
DIA_P219(4)		CIR					
	X	0.37678	0.37500	0.00500	-0.00500	0.00178	
DX_2P500(1)		AXI					
	DX	2.50218	2.50000	0.00500	-0.00500	0.00218	
DX_2P500(2)		AXI					
	DX	2.50235	2.50000	0.00500	-0.00500	0.00235	
DY_1P250(1)		AXI					
	DY	1.24938	1.25000	0.00500	-0.00500	-0.00062	
DY_1P250(2)		AXI					
	DY	1.24984	1.25000	0.00500	-0.00500	-0.00016	
DZ_3P250		POI					
	Z	-3.24815	3.25000	0.00500	-0.00500	-0.00185	