

Quindos Measuring Report



3D-Application Center

Description	HEAVIMET	Customer	E. BONG
Drawing Number	PF-380-529-21 R1	Serial Number	001
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	24461-28	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	09-JUN-2009, 13:12:25
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9160-B
User Name	kcaban	WKP Name	PF38052921

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DX_3P250		POI					
	X	3.25143	3.25000	0.00500	-0.00500	0.00143	
DY_3P250		POI					
	Y	3.25000	3.25000	0.00500	-0.00500	0.00000	
CHAMFER_AXI		AXI					
	PA_PYPZ	45.14488	45.00000	1.00000	-1.00000	0.14488	
	IY	0.12110	0.12500	0.00500	-0.00500	-0.00390	
DIA_P219(1)		CIR					
	DM	0.21796	0.21900	0.00500	-0.00500	-0.00104	
	X	0.37477	0.37400	0.00500	-0.00500	0.00077	
	Y	0.76957	0.77000	0.00500	-0.00500	-0.00043	
DIA_P219(2)		CIR					
	Y	0.76879	0.77000	0.00500	-0.00500	-0.00121	
DIA_P219(4)		CIR					
	X	0.37377	0.37500	0.00500	-0.00500	-0.00123	
DX_2P500(1)		AXI					
	DX	2.50191	2.50000	0.00500	-0.00500	0.00191	
DX_2P500(2)		AXI					
	DX	2.50276	2.50000	0.00500	-0.00500	0.00276	
DY_1P250(1)		AXI					
	DY	1.24943	1.25000	0.00500	-0.00500	-0.00057	
DY_1P250(2)		AXI					
	DY	1.24971	1.25000	0.00500	-0.00500	-0.00029	
DZ_3P250		POI					
	Z	-3.24924	3.25000	0.00500	-0.00500	-0.00076	