

Quindos Measuring Report



3D-Application Center

| | | | |
|--------------------|------------------|-------------------|-------------------------|
| Description | COIL HOLDER | Customer | D. KHARAKH |
| Drawing Number | PF-380-333-11 | Serial Number | 001 |
| Remarks | | Article Number | |
| Supplier | MFD | Delivery Date | |
| Delivery Note | | Delivery Volume | |
| Lot Number | | Lot Size | |
| Test Schedule | | Sample Size | |
| Production Machine | | Production Tool | |
| Production Date | | Production Time | |
| Order | 24914-8 | Department | MET. QUALITY INSPEC |
| Inspector | kcaban | Inspection Date | 17-JUL-2009, 13:14:52 |
| Measuring Device | PMM 12 10 6 #496 | Measuring Program | Quindos7 - V 7.1.9168-B |
| User Name | kcaban | WKP Name | NO\$NAME |

| Text | Eval. | Actual | Nominal | Up.To1. | Low.To1. | Act-Nom | Graphic |
|----------------|---------|----------|----------|---------|----------|----------|---------|
| DAT\$PLA_A | | PLA | | | | | |
| | FORM | 0.00058 | | | | | |
| DY_1P554 | | AXI | | | | | |
| | DY | 1.55576 | 1.55400 | 0.00500 | -0.00500 | 0.00176 | |
| DX_4P86 | | POI | | | | | |
| | X | 4.86098 | 4.86000 | 0.01000 | -0.01000 | 0.00098 | |
| DX_4P50 | | AXI | | | | | |
| | X | 4.49998 | 4.50000 | 0.01000 | -0.01000 | -0.00002 | |
| DY_P70 | | AXI | | | | | |
| | DY | 0.69866 | 0.70000 | 0.01000 | -0.01000 | -0.00134 | |
| POS_P70 | | POI | | | | | |
| | Y | 0.00065 | 0.00000 | 0.05000 | -0.05000 | 0.00065 | |
| PRJ\$CYL_PT(1) | | POI | | | | | |
| | X | 0.87545 | 0.87500 | | | 0.00045 | |
| | Y | 0.00068 | 0.00000 | | | 0.00068 | |
| | Z | -0.93083 | | | | | |
| POS\$CYL_PT(1) | | POI | | | | | |
| | POSITN | 0.00162 | 0.00000 | 0.01800 | 0.00000 | 0.00162 | |
| PRJ\$CYL_PT(2) | | POI | | | | | |
| | X | 3.62471 | 3.62500 | | | -0.00029 | |
| | Y | 0.00017 | 0.00000 | | | 0.00017 | |
| | Z | -0.93089 | | | | | |
| POS\$CYL_PT(2) | | POI | | | | | |
| | POSITN | 0.00068 | 0.00000 | 0.01800 | 0.00000 | 0.00068 | |
| PROF_YN | | PLA | | | | | |
| | FORM | 0.00170 | 0.00000 | | | 0.00170 | |
| | PA_MYPZ | 15.04024 | 15.00000 | | | 0.04024 | |

| Text | Eval. | Actual | Nominal | Up.To1. | Low.To1. | Act-Nom | Graphic |
|---------------------------|-------|----------|---------|---------|----------|-------------|---------|
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| Date: 17-Jul-09, 13:14:53 | | | NO\$NAME | | | Page 2 of 2 | |
|---------------------------|-------|--------|----------|---------|----------|-------------|---------|
| Text | Eval. | Actual | Nominal | Up.To1. | Low.To1. | Act-Nom | Graphic |

PROF_YP

PLA

| | | | | | | | |
|---------|--|----------|----------|--|--|---------|--|
| FORM | | 0.00147 | 0.00000 | | | 0.00147 | |
| PA_PYPZ | | 15.03223 | 15.00000 | | | 0.03223 | |

| Text | Eval. | Actual | Nominal | Up.To1. | Low.To1. | Act-Nom | Graphic |
|---------------------------|-------|--------|----------|---------|----------|-------------|---------|
| Date: 17-Jul-09, 13:14:53 | | | NO\$NAME | | | Page 2 of 2 | |