

Quindos Measuring Report



3D-Application Center

Description	CLAMP-1	Customer	P. CUTINO
Drawing Number	PF-380-110-08 R0	Serial Number	001
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	24574-33	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	01-APR-2009, 08:44:46
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9089-B
User Name	kcaban	WKP Name	PF38011008

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
RAD_1P50		CYL					
FORM		0.00024					
RA		1.49957	1.50000	0.02000	-0.02000	-0.00043	
X		2.37480	2.38000	0.02000	-0.02000	-0.00520	
Y		1.09949	1.10000	0.02000	-0.02000	-0.00051	
DIA_P344(1)		CYL					
DM		0.34358	0.34400	0.00500	-0.00500	-0.00042	
Y		-0.37829	0.38000	0.02000	-0.02000	-0.00171	
DIST_1P25		AXI					
DX		-1.25545	1.25000	0.02000	-0.02000	0.00545	
DIA_P344(2)		CYL					
DM		0.34400	0.34400	0.00500	-0.00500	0.00000	
Y		-0.37820	0.38000	0.02000	-0.02000	-0.00180	
DIST_2P500		AXI					
DX		2.49778	2.50000	0.00500	-0.00500	-0.00222	
DIST_1P38		PLA					
Y		-1.37880	1.38000	0.02000	-0.02000	-0.00120	
DIST_P56(1)		PLA					
X		0.56105	0.56000	0.02000	-0.02000	0.00105	
DIST_4P75		PLA					
X		4.74903	4.75000	0.02000	-0.02000	-0.00097	
DIST_P56(2)		AXI					
DX		-0.56090	0.56000	0.02000	-0.02000	0.00090	
DIST_P50(1)		PLA					
Z		-0.50221	0.50000	0.02000	-0.02000	0.00221	
DIST_P50(2)		PLA					
Z		-0.50141	0.50000	0.02000	-0.02000	0.00141	

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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
ANG_45		AXI					
IY		-0.11979	0.12000	0.02000	-0.02000	-0.00021	
PA_PXPY		44.94141	45.00000	1.00000	-1.00000	-0.05859	
DIST_P88		POI					
Z		-0.88269	0.88000	0.02000	-0.02000	0.00269	

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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Quindos Measuring Report



3D-Application Center

Description	CLAMP-1	Customer	P. CUTINO
Drawing Number	PF-380-110-08 R0	Serial Number	002
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	24574-33	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	01-APR-2009, 10:14:19
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9089-B
User Name	kcaban	WKP Name	PF38011008

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
RAD_1P50		CYL					
FORM		0.00023					
RA		1.50080	1.50000	0.02000	-0.02000	0.00080	
X		2.37453	2.38000	0.02000	-0.02000	-0.00547	
Y		1.10117	1.10000	0.02000	-0.02000	0.00117	
DIA_P344(1)		CYL					
DM		0.34395	0.34400	0.00500	-0.00500	-0.00005	
Y		-0.37977	0.38000	0.02000	-0.02000	-0.00023	
DIST_1P25		AXI					
DX		-1.25742	1.25000	0.02000	-0.02000	0.00742	
DIA_P344(2)		CYL					
DM		0.34356	0.34400	0.00500	-0.00500	-0.00044	
Y		-0.37975	0.38000	0.02000	-0.02000	-0.00025	
DIST_2P500		AXI					
DX		2.50219	2.50000	0.00500	-0.00500	0.00219	
DIST_1P38		PLA					
Y		-1.37855	1.38000	0.02000	-0.02000	-0.00145	
DIST_P56(1)		PLA					
X		0.56180	0.56000	0.02000	-0.02000	0.00180	
DIST_4P75		PLA					
X		4.74870	4.75000	0.02000	-0.02000	-0.00130	
DIST_P56(2)		AXI					
DX		-0.56044	0.56000	0.02000	-0.02000	0.00044	
DIST_P50(1)		PLA					
Z		-0.50221	0.50000	0.02000	-0.02000	0.00221	
DIST_P50(2)		PLA					
Z		-0.50187	0.50000	0.02000	-0.02000	0.00187	

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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
ANG_45		AXI					
IY		0.00000	0.12000	0.02000	-0.02000	-0.12000	-0.10000 ◀
PA_PXPY		45.01358	45.00000	1.00000	-1.00000	0.01358	
DIST_P88		POI					
Z		-0.88042	0.88000	0.02000	-0.02000	0.00042	

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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