

# Quindos Measuring Report



3D-Application Center

Description	CLAMP-1	Customer	P. CUTINO
Drawing Number	PF-380-110-08 R0	Serial Number	002
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	24574-33	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	01-APR-2009, 10:14:19
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9089-B
User Name	kcaban	WKP Name	PF38011008

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
<b>RAD_1P50</b>		<b>CYL</b>					
FORM		0.00023					
RA		1.50080	1.50000	0.02000	-0.02000	0.00080	
X		2.37453	2.38000	0.02000	-0.02000	-0.00547	
Y		1.10117	1.10000	0.02000	-0.02000	0.00117	
<b>DIA_P344(1)</b>		<b>CYL</b>					
DM		0.34395	0.34400	0.00500	-0.00500	-0.00005	
Y		-0.37977	0.38000	0.02000	-0.02000	-0.00023	
<b>DIST_1P25</b>		<b>AXI</b>					
DX		-1.25742	1.25000	0.02000	-0.02000	0.00742	
<b>DIA_P344(2)</b>		<b>CYL</b>					
DM		0.34356	0.34400	0.00500	-0.00500	-0.00044	
Y		-0.37975	0.38000	0.02000	-0.02000	-0.00025	
<b>DIST_2P500</b>		<b>AXI</b>					
DX		2.50219	2.50000	0.00500	-0.00500	0.00219	
<b>DIST_1P38</b>		<b>PLA</b>					
Y		-1.37855	1.38000	0.02000	-0.02000	-0.00145	
<b>DIST_P56(1)</b>		<b>PLA</b>					
X		0.56180	0.56000	0.02000	-0.02000	0.00180	
<b>DIST_4P75</b>		<b>PLA</b>					
X		4.74870	4.75000	0.02000	-0.02000	-0.00130	
<b>DIST_P56(2)</b>		<b>AXI</b>					
DX		-0.56044	0.56000	0.02000	-0.02000	0.00044	
<b>DIST_P50(1)</b>		<b>PLA</b>					
Z		-0.50221	0.50000	0.02000	-0.02000	0.00221	
<b>DIST_P50(2)</b>		<b>PLA</b>					
Z		-0.50187	0.50000	0.02000	-0.02000	0.00187	

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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
<b>ANG_45</b>		<b>AXI</b>					
IY		0.00000	0.12000	0.02000	-0.02000	-0.12000	-0.10000 ◀
PA_PXPY		45.01358	45.00000	1.00000	-1.00000	0.01358	
<b>DIST_P88</b>		<b>POI</b>					
Z		-0.88042	0.88000	0.02000	-0.02000	0.00042	

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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