

Quindos Measuring Report



3D-Application Center

Description	MIRROR POST	Customer	R. ROGERS
Drawing Number	PF-235-954-77 R0	Serial Number	001
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	24427-3	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	09-FEB-2009, 07:59:06
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9005-R-
User Name	kcaban	WKP Name	PF23595477

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DAT\$PLA_A		PLA					
FORM		0.00026	0.00000	0.00500	0.00000	0.00026	
SQRNS		PLA					
SQRNES		0.00133	0.00000	0.00500	0.00000	0.00133	
PLA_P500		PLA					
FORM		0.00004	0.00000	0.00500	0.00000	0.00004	
Z		-0.50283	0.50000	0.00500	-0.00500	0.00283	
PLA_2P686		PLA					
X		-2.68281	2.68600	0.00500	-0.00500	-0.00319	
PLA_3P061		PLA					
X		-3.05920	3.06100	0.00197	-0.00197	-0.00180	
DIST_3P811		POI					
X		-3.81325	3.81100	0.00500	-0.00500	0.00225	
DIST_4P061		POI					
X		-4.06026	4.06100	0.00500	-0.00500	-0.00074	
RAD_P625		CIR					
RA		0.62426	0.62500	0.00500	-0.00500	-0.00074	
X		-3.43614	3.43600			0.00014	
Y		0.62404	0.62500			-0.00096	
DIA_P500		CIR					
DM		0.50120	0.50000	0.00500	-0.00500	0.00120	
POS_P500		POI					
POSITN		0.00438	0.00000	0.00500	0.00000	0.00438	
DIA_P925		CIR					
DM		0.92823	0.92500	0.00500	-0.00500	0.00323	
POS_P925		POI					
POSITN		0.00215	0.00000	0.00500	0.00000	0.00215	

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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
DIA_1P025			CIR				
	DM	1.02565	1.02500	0.00500	-0.00500	0.00065	
POS_1P025			POI				
	POSITN	0.00319	0.00000	0.00500	0.00000	0.00319	
DIA_1P062			CIR				
	DM	1.06271	1.06200	0.00500	-0.00500	0.00071	
POS_1P062			POI				
	POSITN	0.00316	0.00000	0.00500	0.00000	0.00316	
DIST_1P250			POI				
	Y	1.24709	1.25000	0.00500	-0.00500	-0.00291	
CONE			CON				
	X	-0.05439	0.05600	0.00500	-0.00500	-0.00161	

MANUAL MEASUREMENTS			
DIMENSION	TOLERANCE	ACTUAL	ACCEPTABLE/REJECT
.062	±0.005	0.060	ACCEPTABLE
.500	±0.005	0.495	ACCEPTABLE
R .12	±0.025	0.110	ACCEPTABLE
.062	±0.005	0.060	ACCEPTABLE
.125	±0.005	0.123	ACCEPTABLE
.181	±0.005	0.180	ACCEPTABLE
.431	±0.005	0.430	ACCEPTABLE
2X R .062	±0.005	0.060	ACCEPTABLE
.438	±0.005	0.440	ACCEPTABLE
R .125	±0.005	0.125	ACCEPTABLE
2.44	±0.025	2.458	ACCEPTABLE
CHAMF .025	±0.005	0.025	ACCEPTABLE
4X SQURNS	0.005	0.0038	ACCEPTABLE

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