

# Quindos Measuring Report



3D-Application Center

Description	P2S TRANSITION CHAM	Customer	R. ATKINSON
Drawing Number	AAA09-502394-AB	Serial Number	001
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	25260-2	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	24-NOV-2009, 13:40:26
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9309
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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PLA(1)		PLA					
FORM	0.00105	0.00000	0.00197	0.00000	0.00105		
PA_PXPY	-0.19121	0.00000	0.05000	-0.05000	0.19121	0.14121	◀
PA_PXPZ	-0.84446	0.00000	0.05000	-0.05000	0.84446	0.79446	◀
PA_PYPZ	-102.75731	0.00000	0.05000	-0.05000	102.75731	102.70731	◀
X	42.44618	0.00000	0.00197	-0.00197	42.44618	42.44421	◀
Y	25.06710	0.00000	0.00197	-0.00197	25.06710	25.06513	◀
Z	0.38644	0.00000	0.00197	-0.00197	0.38644	0.38447	◀

PLA(2)		PLA					
FORM	0.00037	0.00000	0.00197	0.00000	0.00037		
PA_PXPY	89.80615	0.00000	0.05000	-0.05000	89.80615	89.75615	◀
PA_PXPZ	81.52688	0.00000	0.05000	-0.05000	81.52688	81.47688	◀
PA_PYPZ	1.30103	0.00000	0.05000	-0.05000	1.30103	1.25103	◀
X	21.30051	0.00000	0.00197	-0.00197	21.30051	21.29854	◀
Y	34.78275	0.00000	0.00197	-0.00197	34.78275	34.78078	◀
Z	-1.15854	0.00000	0.00197	-0.00197	1.15854	1.15657	◀

PLA(3)		PLA					
FORM	0.00032	0.00000	0.00197	0.00000	0.00032		
PA_PXPY	-90.25957	0.00000	0.05000	-0.05000	90.25957	90.20957	◀
PA_PXPZ	-102.23378	0.00000	0.05000	-0.05000	102.23378	102.18378	◀
PA_PYPZ	-178.80304	0.00000	0.05000	-0.05000	178.80304	178.75304	◀
X	21.48595	0.00000	0.00197	-0.00197	21.48595	21.48398	◀
Y	20.47346	0.00000	0.00197	-0.00197	20.47346	20.47149	◀
Z	0.23257	0.00000	0.00197	-0.00197	0.23257	0.23061	◀

PLA(4)		PLA					
FORM	0.00061	0.00000	0.00197	0.00000	0.00061		
PA_PXPY	-179.96390	0.00000	0.05000	-0.05000	179.96390	179.91390	◀
PA_PXPZ	179.73471	0.00000	0.05000	-0.05000	179.73471	179.68471	◀
PA_PYPZ	97.74833	0.00000	0.05000	-0.05000	97.74833	97.69833	◀
X	11.54940	0.00000	0.00197	-0.00197	11.54940	11.54743	◀
Y	25.52049	0.00000	0.00197	-0.00197	25.52049	25.51852	◀
Z	-1.79157	0.00000	0.00197	-0.00197	1.79157	1.78960	◀


PLA(5)		PLA					
FORM	0.00027	0.00000	0.00197	0.00000	0.00027		
PA_PXPY	179.82390	0.00000	0.05000	-0.05000	179.82390	179.77390	◀


Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Date: 24-Nov-09, 13:40:29			NO\$NAME			Page 2 of 2	
Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic

PLA(5)		PLA						
PA_PXPZ	177.71391	0.00000	0.05000	-0.05000	177.71391	177.66391	◀	
PA_PYPZ	85.59735	0.00000	0.05000	-0.05000	85.59735	85.54735	◀	
X	25.05038	0.00000	0.00197	-0.00197	25.05038	25.04841	◀	
Y	25.45975	0.00000	0.00197	-0.00197	25.45975	25.45779	◀	
Z	2.70645	0.00000	0.00197	-0.00197	2.70645	2.70448	◀	

POS_PORTS		AXI					
Z	-1.95534						

CIR(4)		CIR					
X	29.18502	29.20000	0.03000	-0.03000	-0.01498		
Z	-2.63210	2.66100	0.02000	-0.02000	-0.02890	-0.00890	◀
Y	2.03030						

INTPNT		POI					
X	16.46238	16.76500	0.00197	-0.00197	-0.30262	-0.30065	◀
Z	2.05571	2.05700	0.02000	-0.02000	-0.00129		
Y	2.05709						

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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