

Quindos Measuring Report



3D-Application Center

Description	ADJUSTMENT PLATE	Customer	C. RAGO
Drawing Number	AAA09-502389	Serial Number	001
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	24969-4	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	24-AUG-2009, 12:58:09
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9231-B
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DAT\$PLA_A		PLA					
FORM		0.00236	0.00000	0.00500	0.00000	0.00236	
SQRNS_AB		PLA					
SQRNES		0.00134	0.00000	0.03000	0.00000	0.00134	
SQRNS_AC		PLA					
SQRNES		0.00129	0.00000	0.03000	0.00000	0.00129	
SQRNS_BC		PLA					
SQRNES		0.00207	0.00000	0.03000	0.00000	0.00207	
DX_17P000		AXI					
DX		16.99882	17.00000	0.06000	-0.06000	-0.00118	
DX_15P000		AXI					
DY		15.00158	15.00000	0.06000	-0.06000	0.00158	
CIR(1)		CIR					
FORM		0.00183					
DM		8.49768	8.50000	0.03000	-0.03000	-0.00232	
POS\$CIR(1)		POI					
POSITN		0.00162	0.00000	0.06000	0.00000	0.00162	
SLOT(1)		AXI					
LA_DIS		2.62672	2.62500	0.06000	-0.06000	0.00172	
SM_DIS		0.53521	0.53100	0.01500	-0.00200	0.00421	
X		-4.99949	5.00000	0.00550	-0.00550	-0.00051	
Y		4.99903	5.00000	0.01500	-0.01500	-0.00097	
SLOT(2)		AXI					
LA_DIS		2.62877	2.62500	0.06000	-0.06000	0.00377	
SM_DIS		0.53451	0.53100	0.01500	-0.00200	0.00351	
X		-4.99833	5.00000	0.00550	-0.00550	-0.00167	
Y		-4.99988	5.00000	0.01500	-0.01500	-0.00012	
SLOT(3)		AXI					
LA_DIS		2.62918	2.62500	0.06000	-0.06000	0.00418	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Date: 24-Aug-09, 12:58:10			NO\$NAME			Page 2 of 2	
Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
SLOT(3)			AXI				
	SM_DIS	0.53548	0.53100	0.01500	-0.00200	0.00448	
	X	4.99985	5.00000	0.00550	-0.00550	-0.00015	
	Y	-5.00040	5.00000	0.01500	-0.01500	0.00040	
SLOT(4)			AXI				
	LA_DIS	2.62853	2.62500	0.06000	-0.06000	0.00353	
	SM_DIS	0.53551	0.53100	0.01500	-0.00200	0.00451	
	X	4.99800	5.00000	0.00550	-0.00550	-0.00200	
	Y	4.99902	5.00000	0.01500	-0.01500	-0.00098	
POS\$THRD(1)			AXI				
	POSITN	0.00107	0.00000	0.03600	0.00000	0.00107	
POS\$THRD(2)			AXI				
	POSITN	0.00519	0.00000	0.03600	0.00000	0.00519	
CHAM\$AXI			AXI				
	PA_PXPY	45.03799	45.00000			0.03799	
CHDIS_P250			AXI				
	DX	0.25035	0.25000	0.06000	-0.06000	0.00035	
	DY	0.25069	0.25000	0.06000	-0.06000	0.00069	

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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