

# Quindos Measuring Report



3D-Application Center

Description	SHIELD C CLAMP	Customer	R. ATKINSON
Drawing Number	AAA-09-501009-AA	Serial Number	001
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	24609-15	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	10-APR-2009, 08:39:28
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9099-B
User Name	kcaban	WKP Name	aaa09501009

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
<b>DAT\$PLA_A</b>		<b>PLA</b>					
FORM		0.00058	0.00000			0.00058	
<b>DAT\$CYL_B</b>		<b>CYL</b>					
FORM		0.00072					
RA		1.51416	1.51500	0.01000	-0.01000	-0.00084	
<b>SQRNS_1P515</b>		<b>AXI</b>					
SQRNES		0.00181	0.00000	0.01000	0.00000	0.00181	
<b>SQRNS_ABC</b>		<b>PLA</b>					
SQRNES		0.00233	0.00000	0.01000	0.00000	0.00233	
<b>RAD_2P905</b>		<b>CYL</b>					
FORM		0.00043					
RA		2.90507	2.90500	0.01000	-0.01000	0.00007	
X		0.00071	0.00000			0.00071	
Y		0.00210	0.00000			0.00210	
<b>POS_2P905</b>		<b>AXI</b>					
POSITN		0.00609	0.00000	0.01000	0.00000	0.00609	
<b>PLA_1P000</b>		<b>PLA</b>					
FORM		0.00063	0.00000			0.00063	
Z		0.99788	1.00000	0.00000	-0.01000	-0.00212	
<b>DIA_P127(1)</b>		<b>CYL</b>					
FORM		0.00026					
DM		0.12830	0.12700	0.00200	-0.00200	0.00130	
X		-2.22011	2.21850			0.00161	
Z		0.50506	0.50000			0.00506	
<b>POS_P127(1)</b>		<b>AXI</b>					
POSITN		0.01092	0.00000	0.00200	0.00000	0.01092	<b>0.00892</b> ◀
<b>DIA_P127(2)</b>		<b>CYL</b>					
FORM		0.00028					▶
DM		0.12826	0.12700	0.00200	-0.00200	0.00126	
X		2.21679	2.21850			-0.00171	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
DIA_P127(2)		CYL					
	Z	0.50496	0.50000			0.00496	◀
POS_P127(2)		AXI					
	POSITN	0.01093	0.00000	0.00200	0.00000	0.01093	0.00893 ◀

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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