

# Quindos Measuring Report



3D-Application Center

Description	FLANGE CLAMP, 6 INC	Customer	C. RAGO
Drawing Number	AAA05-507264-AA	Serial Number	001
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	24969-7	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	06-AUG-2009, 08:03:54
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9168-B
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DAT\$PLA_C		PLA					
	FORM	0.00020					
DAT\$PLA_A		PLA					
	FORM	0.00010					
DAT\$PLA_B		PLA					
	FORM	0.00006					
DAT\$CIR_D		CIR					
	FORM	0.00105	0.00000	0.01000	0.00000	0.00105	
	DM	6.00271	6.00000	0.00500	-0.00500	0.00271	
PLA_AB		PLA					
	FORM	0.00042	0.00000	0.01000	0.00000	0.00042	
SQRNS_AB		PLA					
	SQRNES	0.00134	0.00000	0.00500	0.00000	0.00134	
DAT\$CIR_D		CIR					
	FORM	0.00105	0.00000	0.01000	0.00000	0.00105	
	RA	3.00136	3.00000	0.00500	-0.00500	0.00136	
POS_D		POI					
	POSITN	0.00246	0.00000	0.01000	0.00000	0.00246	
DX_10P000		AXI					
	DX	-10.00690	10.00000	0.03000	-0.03000	0.00690	
SQRNS_10P000		PLA					
	SQRNES	0.00000	0.00000	0.03000	0.00000	0.00000	
DX_8P000		AXI					
	DX	8.00229	8.00000	0.03000	-0.03000	0.00229	
POS_8P000		PLA					
	X	0.00463	0.00000	0.01500	-0.01500	0.00463	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
<b>DY_P500(1)</b>			<b>PLA</b>				
	Y	0.50120	0.50000	0.01500	-0.01500	0.00120	
<b>DY_P500(2)</b>			<b>PLA</b>				
	Y	0.49991	0.50000	0.01500	-0.01500	-0.00009	
<b>RAD_P250(1)</b>			<b>CIR</b>				
	RA	0.25069	0.25000	0.06000	-0.06000	0.00069	
<b>RAD_P250(2)</b>			<b>CIR</b>				
	RA	0.25302	0.25000	0.06000	-0.06000	0.00302	
<b>ANG_45(1)</b>			<b>AXI</b>				
	PA_PXPY	45.00953	45.00000	2.00000	-2.00000	0.00953	
<b>ANG_45(2)</b>			<b>AXI</b>				
	PA_PYMX	45.04690	45.00000	2.00000	-2.00000	0.04690	
<b>DY_3P875</b>			<b>PLA</b>				
	Y	3.87591	3.87500	0.03000	-0.03000	0.00091	
<b>DY_2P500(1)</b>			<b>AXI</b>				
	DY	2.50059	2.50000	0.06000	-0.06000	0.00059	
<b>DY_2P500(2)</b>			<b>AXI</b>				
	DY	2.50007	2.50000	0.06000	-0.06000	0.00007	
<b>DIA_P281(1)</b>			<b>CIR</b>				
	DM	0.28222	0.28100	0.01500	-0.00200	0.00122	
<b>DIA_P281(2)</b>			<b>CIR</b>				
	DM	0.28248	0.28100	0.01500	-0.00200	0.00148	
<b>POS_P281(1)</b>			<b>POI</b>				
	POSMMC	0.00917	0.00000	0.01313	0.00000	0.00917	
	MMCADD	0.00313					
<b>POS_P281(2)</b>			<b>POI</b>				
	POSMMC	0.00993	0.00000	0.01314	0.00000	0.00993	
	MMCADD	0.00314					

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