

Quindos Measuring Report



3D-Application Center

Description		Customer	
Drawing Number		Serial Number	
Remarks		Article Number	
Supplier		Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order		Department	
Inspector	kcaban	Inspection Date	25-FEB-2009, 07:48:58
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9005-R-
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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INTPT_ABC(1) POI

X	-4.06621
Y	0.54334
Z	-0.32998

INTPT\$IN_ABC(1) POI

X	-5.06394
Y	0.53598
Z	-0.32671

DIST_OUT_IN(1) AXI

DX	-0.99773	1.00000	-0.00227
DY	-0.00737	0.00000	0.00737
DZ	0.00328	0.00000	0.00328

INTPT_ABC(2) POI

X	-4.06623
Y	0.54337
Z	-0.32997

INTPT\$IN_ABC(2) POI

X	-5.06393
Y	0.53587
Z	-0.32670

DIST_OUT_IN(2) AXI

DX	-0.99770	1.00000	-0.00230
DY	-0.00750	0.00000	0.00750
DZ	0.00327	0.00000	0.00327

INTPT_ABC(3) POI

X	-4.06622
Y	0.54332
Z	-0.32992

INTPT\$IN_ABC(3) POI

X	-5.06393
Y	0.53582
Z	-0.32686

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Date: 27-Mar-09, 13:47:01

NO\$NAME

Page 1 of 3

Date: 27-Mar-09, 13:47:01			NO\$NAME			Page 2 of 3	
Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic

DIST_OUT_IN(3)

AXI

DX	-0.99771	0.00000				0.99771
DY	-0.00749	0.00000				0.00749
DZ	0.00306	0.00000				0.00306

INTPT_ABC(4)

POI

X	-4.06631
Y	0.54300
Z	-0.32963

INTPT\$IN_ABC(4)

POI

X	-5.06382
Y	0.53623
Z	-0.32666

DIST_OUT_IN(4)

AXI

DX	-0.99751	1.00000				-0.00249
DY	-0.00677	0.00000				0.00677
DZ	0.00297	0.00000				0.00297

STATS_DX

MEAN	-0.99766
MIN	-0.99773
MAX	-0.99751
RANGE	0.00022
SIGMA	0.00010

STATS_DY

MEAN	-0.00728
MIN	-0.00750
MAX	-0.00677
RANGE	0.00074
SIGMA	0.00035

STATS_DZ

MEAN	0.00314
MIN	0.00297
MAX	0.00328
RANGE	0.00030
SIGMA	0.00015

INTPT_X

MEAN	-4.06624
MIN	-4.06631
MAX	-4.06621
RANGE	0.00010
SIGMA	0.00005

INTPT_Y

MEAN	0.54326
MIN	0.54300
MAX	0.54337
RANGE	0.00038
SIGMA	0.00018

INTPT_Z

MEAN	-0.32988
MIN	-0.32998
MAX	-0.32963
RANGE	0.00035



Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Date: 27-Mar-09, 13:47:01			NO\$NAME			Page 2 of 3	

Date: 27-Mar-09, 13:47:01			NO\$NAME			Page 3 of 3	
Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic

INTPT_Z

SIGMA 0.00016



INTPT\$IN_X

MEAN -5.06390
 MIN -5.06394
 MAX -5.06382
 RANGE 0.00012
 SIGMA 0.00006

INTPT\$IN_Y

MEAN 0.53597
 MIN 0.53582
 MAX 0.53623
 RANGE 0.00041
 SIGMA 0.00018

INTPT\$IN_Z

MEAN -0.32673
 MIN -0.32686
 MAX -0.32666
 RANGE 0.00020
 SIGMA 0.00009

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
Date: 27-Mar-09, 13:47:01			NO\$NAME			Page 3 of 3	