

Quindos Measuring Report



3D-Application Center

Description	BLUE DIPOLE - FFTB S	Customer	D. WALZ
Drawing Number	AD-234-309-91	Serial Number	SN 4
Remarks		Article Number	
Supplier	MAG MEAS	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	093008	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	20-JUL-2009, 10:40:45
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9168-B
User Name	kcaban	WKP Name	BLUE_DIPOLE

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DAT\$PLA_YN		PLA					
	FORM	0.00066					
	MIN	-0.00031					
	MAX	0.00036					
DAT\$PLA_YP		PLA					
	FORM	0.00067					
	MIN	-0.00024					
	MAX	0.00043					
PAR_POLES		PLA					
	PARALL	0.00121					
DYAVG_P600		AXI					
	DY	0.60061	0.60000			0.00061	
DY_P600(1)		AXI					
	DY	0.60022	0.60000			0.00022	
	X	-1.12509					
	Z	-1.37505					
DY_P600(2)		AXI					
	DY	0.60044	0.60000			0.00044	
	X	1.12496					
	Z	-1.37508					
DY_P600(3)		AXI					
	DY	0.60041	0.60000			0.00041	
	X	0.00007					
	Z	-0.00002					
DY_P600(4)		AXI					
	DY	0.60112	0.60000			0.00112	
	X	-1.12505					
	Z	1.37489					
DY_P600(5)		AXI					
	DY	0.60099	0.60000			0.00099	
	X	1.12494					

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Date: 20-Jul-09, 11:49:25			BLUE_DIPOLE			Page 2 of 3	
Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic

DY_P600(5) AXI ◀
Z 1.37495

TBA_PLA(1) PLA
FORM 0.00028 0.00000 0.00028

TBA_CYL(1) CYL
FORM 0.00040
DM 0.25046 0.25000 0.00046

PLA_BORE(1) PLA
SQRNES 0.00038 0.00000 0.00038

TB_CALC(1) POI
X 3.48652
Y 5.02925
Z 1.63371

TBA_PLA(2) PLA
FORM 0.00026 0.00000 0.00026

TBA_CYL(2) CYL
FORM 0.00034
DM 0.25044 0.25000 0.00044

PLA_BORE(2) PLA
SQRNES 0.00037 0.00000 0.00037

TB_CALC(2) POI
X 3.47357
Y 5.02923
Z -1.60505

TBA_PLA(3) PLA
FORM 0.00028 0.00000 0.00028

TBA_CYL(3) CYL
FORM 0.00023
DM 0.25047 0.25000 0.00047

PLA_BORE(3) PLA
SQRNES 0.00040 0.00000 0.00040

TB_CALC(3) POI
X -3.51175
Y 5.02701
Z -1.62813

TBA_PLA(4) PLA
FORM 0.00008 0.00000 0.00008

TBA_CYL(4) CYL
FORM 0.00022
DM 0.25057 0.25000 0.00057

PLA_BORE(4) PLA
SQRNES 0.00015 0.00000 0.00015

TB_CALC(4) POI ▶
X -3.50771

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic

TB_CALC(4) POI ◀

Y	5.02701
Z	1.65017

TBA_PLA(5) PLA

FORM	0.00035	0.00000	0.00035
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TBA_CYL(5) CYL

FORM	0.00026		
DM	0.25045	0.25000	0.00045

PLA_BORE(5) PLA

SQRNES	0.00044	0.00000	0.00044
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TB_CALC(5) POI

X	-6.26583
Y	0.00721
Z	1.64715

TBA_PLA(6) PLA

FORM	0.00028	0.00000	0.00028
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TBA_CYL(6) CYL

FORM	0.00028		
DM	0.25044	0.25000	0.00044

PLA_BORE(6) PLA

SQRNES	0.00034	0.00000	0.00034
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TB_CALC(6) POI

X	-6.26892
Y	0.00109
Z	-1.61752

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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