

# Quindos Measuring Report



3D-Application Center

Description		Customer	D. WALZ
Drawing Number		Serial Number	14
Remarks		Article Number	
Supplier		Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	8540022	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	16-NOV-2009, 14:21:11
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9309
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
------	-------	--------	---------	---------	----------	---------	---------

**DAT\$PLA\_YN** PLA

FORM	0.00021
MIN	-0.00005
MAX	0.00016

**DAT\$PLA\_YP** PLA

FORM	0.00017
MIN	-0.00007
MAX	0.00010

**PAR\_POLES** PLA

PARALL	0.00028
--------	---------

**DYAVG\_P600** AXI

DY	0.60291	0.60000	0.00291
----	---------	---------	---------

**DY\_P600(1)** AXI

DY	0.60295	0.60000	0.00295
X	-1.12496		
Z	-1.37496		

**DY\_P600(2)** AXI

DY	0.60288	0.60000	0.00288
X	1.12502		
Z	-1.37497		

**DY\_P600(3)** AXI

DY	0.60294	0.60000	0.00294
X	0.00004		
Z	0.00006		

**DY\_P600(4)** AXI

DY	0.60293	0.60000	0.00293
X	-1.12500		
Z	1.37507		

**DY\_P600(5)** AXI

DY	0.60285	0.60000	0.00285
X	1.12507		



Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Date: 16-Nov-09, 14:21:12						NO\$NAME	Page 1 of 3

Date: 16-Nov-09, 14:21:12			NO\$NAME			Page 2 of 3	
Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic

DY\_P600(5) AXI ◀  
 Z 1.37502

!-----!  
 ! TOOLING BALL DATA IN CNC\$CSY !  
 !-----!

TBA\_PLA(1) PLA  
 FORM 0.00017 0.00000 0.00017

TBA\_CYL(1) CYL  
 FORM 0.00040  
 DM 0.25038 0.25000 0.00038

PLA\_BORE(1) PLA  
 SQRNES 0.00027 0.00000 0.00027

TB\_CALC(1) POI  
 X 3.48903  
 Y 5.48103  
 Z 1.63282

TBA\_PLA(2) PLA  
 FORM 0.00018 0.00000 0.00018

TBA\_CYL(2) CYL  
 FORM 0.00406  
 DM 0.24998 0.25000 -0.00002

PLA\_BORE(2) PLA  
 SQRNES 0.00205 0.00000 0.00205

TB\_CALC(2) POI  
 X 3.47966  
 Y 5.48098  
 Z -1.65031

TBA\_PLA(3) PLA  
 FORM 0.00009 0.00000 0.00009

TBA\_CYL(3) CYL  
 FORM 0.00181  
 DM 0.24990 0.25000 -0.00010

PLA\_BORE(3) PLA  
 SQRNES 0.00129 0.00000 0.00129

TB\_CALC(3) POI  
 X -3.50476  
 Y 5.48367  
 Z -1.61575

TBA\_PLA(4) PLA  
 FORM 0.00021 0.00000 0.00021

TBA\_CYL(4) CYL  
 FORM 0.00096  
 DM 0.25018 0.25000 0.00018

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Date: 16-Nov-09, 14:21:12			NO\$NAME			Page 2 of 3	

Date: 16-Nov-09, 14:21:12			NO\$NAME			Page 3 of 3	
Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic

PLA\_BORE(4) PLA  
 SQRNES 0.00032 0.00000 0.00032

TB\_CALC(4) POI  
 X -3.49789  
 Y 5.48147  
 Z 1.64960

TBA\_PLA(5) PLA  
 FORM 0.00017 0.00000 0.00017

TBA\_CYL(5) CYL  
 FORM 0.00228  
 DM 0.24976 0.25000 -0.00024

PLA\_BORE(5) PLA  
 SQRNES 0.00139 0.00000 0.00139

TB\_CALC(5) POI  
 X -6.25032  
 Y 0.00747  
 Z 1.66379

TBA\_PLA(6) PLA  
 FORM 0.00041 0.00000 0.00041

TBA\_CYL(6) CYL  
 FORM 0.00127  
 DM 0.24927 0.25000 -0.00073

PLA\_BORE(6) PLA  
 SQRNES 0.00107 0.00000 0.00107

TB\_CALC(6) POI  
 X -6.25441  
 Y -0.00575  
 Z -1.61969

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
Date: 16-Nov-09, 14:21:12			NO\$NAME			Page 3 of 3	