

Quindos Measuring Report



3D-Application Center

Description		Customer	D. WALZ
Drawing Number		Serial Number	13
Remarks		Article Number	
Supplier		Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	8540022	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	16-NOV-2009, 13:31:21
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9309
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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DAT\$PLA_YN PLA

FORM	0.00040
MIN	-0.00006
MAX	0.00033

DAT\$PLA_YP PLA

FORM	0.00168
MIN	-0.00034
MAX	0.00134

PAR_POLES PLA

PARALL	0.00038
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DYAVG_P600 AXI

DY	0.60210	0.60000	0.00210
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DY_P600(1) AXI

DY	0.60204	0.60000	0.00204
X	-1.12497		
Z	-1.37509		

DY_P600(2) AXI

DY	0.60084	0.60000	0.00084
X	1.12505		
Z	-1.37508		

DY_P600(3) AXI

DY	0.60239	0.60000	0.00239
X	0.00006		
Z	-0.00008		

DY_P600(4) AXI

DY	0.60252	0.60000	0.00252
X	-1.12496		
Z	1.37494		

DY_P600(5) AXI

DY	0.60255	0.60000	0.00255
X	1.12506		



Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic

DY_P600(5) AXI ◀
 Z 1.37492

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 ! TOOLING BALL DATA IN CNC\$CSY !
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TBA_PLA(1) PLA
 FORM 0.00013 0.00000 0.00013

TBA_CYL(1) CYL
 FORM 0.00048
 DM 0.25045 0.25000 0.00045

PLA_BORE(1) PLA
 SQRNES 0.00036 0.00000 0.00036

TB_CALC(1) POI
 X 3.49330
 Y 5.48396
 Z 1.63665

TBA_PLA(2) PLA
 FORM 0.00029 0.00000 0.00029

TBA_CYL(2) CYL
 FORM 0.00026
 DM 0.25048 0.25000 0.00048

PLA_BORE(2) PLA
 SQRNES 0.00031 0.00000 0.00031

TB_CALC(2) POI
 X 3.49557
 Y 5.48155
 Z -1.62336

TBA_PLA(3) PLA
 FORM 0.00005 0.00000 0.00005

TBA_CYL(3) CYL
 FORM 0.00022
 DM 0.25063 0.25000 0.00063

PLA_BORE(3) PLA
 SQRNES 0.00035 0.00000 0.00035

TB_CALC(3) POI
 X -3.48616
 Y 5.48498
 Z -1.61738

TBA_PLA(4) PLA
 FORM 0.00010 0.00000 0.00010

TBA_CYL(4) CYL
 FORM 0.00015
 DM 0.25055 0.25000 0.00055

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic

PLA_BORE(4) PLA
 SQRNES 0.00014 0.00000 0.00014

TB_CALC(4) POI
 X -3.48892
 Y 5.48323
 Z 1.62553

TBA_PLA(5) PLA
 FORM 0.00018 0.00000 0.00018

TBA_CYL(5) CYL
 FORM 0.00060
 DM 0.24997 0.25000 -0.00003

PLA_BORE(5) PLA
 SQRNES 0.00045 0.00000 0.00045

TB_CALC(5) POI
 X -6.25036
 Y -0.00039
 Z 1.62714

TBA_PLA(6) PLA
 FORM 0.00007 0.00000 0.00007

TBA_CYL(6) CYL
 FORM 0.00104
 DM 0.25018 0.25000 0.00018

PLA_BORE(6) PLA
 SQRNES 0.00027 0.00000 0.00027

TB_CALC(6) POI
 X -6.25272
 Y -0.00940
 Z -1.63330

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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