

# Quindos Measuring Report



3D-Application Center

Description		Customer	D. WALZ
Drawing Number		Serial Number	12
Remarks		Article Number	
Supplier		Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	8540022	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	16-NOV-2009, 09:44:06
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9309
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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**DAT\$PLA\_YN** PLA

FORM	0.00035
MIN	-0.00005
MAX	0.00031

**DAT\$PLA\_YP** PLA

FORM	0.00019
MIN	-0.00007
MAX	0.00012

**PAR\_POLES** PLA

PARALL	0.00306
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**DYAVG\_P600** AXI

DY	0.60213	0.60000	0.00213
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**DY\_P600(1)** AXI

DY	0.60289	0.60000	0.00289
X	-1.12485		
Z	-1.37504		

**DY\_P600(2)** AXI

DY	0.60060	0.60000	0.00060
X	1.12515		
Z	-1.37501		

**DY\_P600(3)** AXI

DY	0.60213	0.60000	0.00213
X	0.00010		
Z	-0.00009		

**DY\_P600(4)** AXI

DY	0.60344	0.60000	0.00344
X	-1.12490		
Z	1.37497		

**DY\_P600(5)** AXI

DY	0.60119	0.60000	0.00119
X	1.12527		



Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
<b>DY_P600(5)</b>			<b>AXI</b>				
Z		1.37512					◀
<b>TBA_PLA(1)</b>			<b>PLA</b>				
FORM		0.00010	0.00000			0.00010	
<b>TBA_CYL(1)</b>			<b>CYL</b>				
FORM		0.00261					
DM		0.24979	0.25000			-0.00021	
<b>PLA_BORE(1)</b>			<b>PLA</b>				
SQRNES		0.00037	0.00000			0.00037	
<b>TB_CALC(1)</b>			<b>POI</b>				
X		3.50526					
Y		5.48494					
Z		1.59664					
<b>TBA_PLA(2)</b>			<b>PLA</b>				
FORM		0.00006	0.00000			0.00006	
<b>TBA_CYL(2)</b>			<b>CYL</b>				
FORM		0.00041					
DM		0.25036	0.25000			0.00036	
<b>PLA_BORE(2)</b>			<b>PLA</b>				
SQRNES		0.00007	0.00000			0.00007	
<b>TB_CALC(2)</b>			<b>POI</b>				
X		3.49844					
Y		5.48377					
Z		-1.63925					
<b>TBA_PLA(3)</b>			<b>PLA</b>				
FORM		0.00018	0.00000			0.00018	
<b>TBA_CYL(3)</b>			<b>CYL</b>				
FORM		0.00101					
DM		0.25014	0.25000			0.00014	
<b>PLA_BORE(3)</b>			<b>PLA</b>				
SQRNES		0.00047	0.00000			0.00047	
<b>TB_CALC(3)</b>			<b>POI</b>				
X		-3.49171					
Y		5.48760					
Z		-1.62827					
<b>TBA_PLA(4)</b>			<b>PLA</b>				
FORM		0.00008	0.00000			0.00008	
<b>TBA_CYL(4)</b>			<b>CYL</b>				
FORM		0.00161					
DM		0.25016	0.25000			0.00016	
<b>PLA_BORE(4)</b>			<b>PLA</b>				
SQRNES		0.00036	0.00000			0.00036	
<b>TB_CALC(4)</b>			<b>POI</b>				
X		-3.49407					▶

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic

**TB\_CALC(4)** POI ◀

Y	5.48377
Z	1.59280

**TBA\_PLA(5)** PLA

FORM	0.00041	0.00000	0.00041
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**TBA\_CYL(5)** CYL

FORM	0.00350		
DM	0.24866	0.25000	-0.00134

**PLA\_BORE(5)** PLA

SQRNES	0.00321	0.00000	0.00321
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**TB\_CALC(5)** POI

X	-6.25184
Y	0.00879
Z	1.62251

**TBA\_PLA(6)** PLA

FORM	0.00288	0.00000	0.00288
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**TBA\_CYL(6)** CYL

FORM	0.00117		
DM	0.24958	0.25000	-0.00042

**PLA\_BORE(6)** PLA

SQRNES	0.00347	0.00000	0.00347
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**TB\_CALC(6)** POI

X	-6.24651
Y	0.00498
Z	-1.63527

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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