

Quindos Measuring Report



3D-Application Center

Description		Customer	D. WALZ
Drawing Number		Serial Number	11
Remarks		Article Number	
Supplier		Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	8540022	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	24-NOV-2009, 09:20:57
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9309
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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DAT\$PLA_YN PLA

FORM	0.00015
MIN	-0.00006
MAX	0.00010

DAT\$PLA_YP PLA

FORM	0.00153
MIN	-0.00011
MAX	0.00142

PAR_POLES PLA

PARALL	0.00247
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DYAVG_P600 AXI

DY	0.60054	0.60000	0.00054
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DY_P600(1) AXI

DY	0.60072	0.60000	0.00072
X	-1.12500		
Z	-1.37504		

DY_P600(2) AXI

DY	0.59927	0.60000	-0.00073
X	1.12490		
Z	-1.37477		

DY_P600(3) AXI

DY	0.60056	0.60000	0.00056
X	0.00007		
Z	-0.00004		

DY_P600(4) AXI

DY	0.60151	0.60000	0.00151
X	-1.12497		
Z	1.37497		

DY_P600(5) AXI

DY	0.60015	0.60000	0.00015
X	1.12503		



Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Date: 24-Nov-09, 09:20:59						NO\$NAME	Page 1 of 3

Date: 24-Nov-09, 09:20:59			NO\$NAME			Page 2 of 3	
Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic

DY_P600(5) AXI ◀
 Z 1.37496

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 ! TOOLING BALL DATA IN CNC\$CSY !
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TBA_PLA(1) PLA
 FORM 0.00015 0.00000 0.00015

TBA_CYL(1) CYL
 FORM 0.00013
 DM 0.25045 0.25000 0.00045

PLA_BORE(1) PLA
 SQRNES 0.00019 0.00000 0.00019

TB_CALC(1) POI
 X 3.50702
 Y 5.48551
 Z 1.58993

TBA_PLA(2) PLA
 FORM 0.00007 0.00000 0.00007

TBA_CYL(2) CYL
 FORM 0.00052
 DM 0.25044 0.25000 0.00044

PLA_BORE(2) PLA
 SQRNES 0.00040 0.00000 0.00040

TB_CALC(2) POI
 X 3.51084
 Y 5.48401
 Z -1.63573

TBA_PLA(3) PLA
 FORM 0.00008 0.00000 0.00008

TBA_CYL(3) CYL
 FORM 0.00015
 DM 0.25052 0.25000 0.00052

PLA_BORE(3) PLA
 SQRNES 0.00024 0.00000 0.00024

TB_CALC(3) POI
 X -3.48004
 Y 5.48884
 Z -1.63024

TBA_PLA(4) PLA
 FORM 0.00025 0.00000 0.00025

TBA_CYL(4) CYL
 FORM 0.00023
 DM 0.25051 0.25000 0.00051

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Date: 24-Nov-09, 09:20:59			NO\$NAME			Page 2 of 3	

Date: 24-Nov-09, 09:20:59			NO\$NAME			Page 3 of 3	
Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic

PLA_BORE(4) PLA
 SQRNES 0.00049 0.00000 0.00049

TB_CALC(4) POI
 X -3.47750
 Y 5.48713
 Z 1.62897

TBA_PLA(5) PLA
 FORM 0.00007 0.00000 0.00007

TBA_CYL(5) CYL
 FORM 0.00054
 DM 0.25027 0.25000 0.00027

PLA_BORE(5) PLA
 SQRNES 0.00062 0.00000 0.00062

TB_CALC(5) POI
 X -6.25299
 Y 0.00338
 Z 1.62418

TBA_PLA(6) PLA
 FORM 0.00005 0.00000 0.00005

TBA_CYL(6) CYL
 FORM 0.00029
 DM 0.25026 0.25000 0.00026

PLA_BORE(6) PLA
 SQRNES 0.00022 0.00000 0.00022

TB_CALC(6) POI
 X -6.24705
 Y 0.00150
 Z -1.63181

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Date: 24-Nov-09, 09:20:59			NO\$NAME			Page 3 of 3	