

Quindos Measuring Report



3D-Application Center

Description		Customer	D. WALZ
Drawing Number		Serial Number	10
Remarks		Article Number	
Supplier		Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	8540022	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	12-NOV-2009, 08:44:12
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9294
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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DAT\$PLA_YN PLA

FORM	0.00068
MIN	-0.00007
MAX	0.00061

DAT\$PLA_YP PLA

FORM	0.00014
MIN	-0.00006
MAX	0.00009

PAR_POLES PLA

PARALL	0.00143
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DYAVG_P600 AXI

DY	0.60248	0.60000	0.00248
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DY_P600(1) AXI

DY	0.60245	0.60000	0.00245
X	-1.12493		
Z	-1.37499		

DY_P600(2) AXI

DY	0.60182	0.60000	0.00182
X	1.12509		
Z	-1.37505		

DY_P600(3) AXI

DY	0.60253	0.60000	0.00253
X	0.00009		
Z	0.00000		

DY_P600(4) AXI

DY	0.60305	0.60000	0.00305
X	-1.12495		
Z	1.37500		

DY_P600(5) AXI

DY	0.60248	0.60000	0.00248
X	1.12510		



Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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DY_P600(5) AXI ◀
 Z 1.37503

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 ! TOOLING BALL DATA IN CNC\$CSY !
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TBA_PLA(1) PLA
 FORM 0.00051 0.00000 0.00051

TBA_CYL(1) CYL
 FORM 0.00191
 DM 0.24989 0.25000 -0.00011

PLA_BORE(1) PLA
 SQRNES 0.00083 0.00000 0.00083

TB_CALC(1) POI
 X 3.48850
 Y 5.49117
 Z 1.67276

TBA_PLA(2) PLA
 FORM 0.00010 0.00000 0.00010

TBA_CYL(2) CYL
 FORM 0.00201
 DM 0.24979 0.25000 -0.00021

PLA_BORE(2) PLA
 SQRNES 0.00035 0.00000 0.00035

TB_CALC(2) POI
 X 3.48256
 Y 5.49095
 Z -1.62493

TBA_PLA(3) PLA
 FORM 0.00018 0.00000 0.00018

TBA_CYL(3) CYL
 FORM 0.00196
 DM 0.25005 0.25000 0.00005

PLA_BORE(3) PLA
 SQRNES 0.00118 0.00000 0.00118

TB_CALC(3) POI
 X -3.49841
 Y 5.48945
 Z -1.61661

TBA_PLA(4) PLA
 FORM 0.00011 0.00000 0.00011

TBA_CYL(4) CYL
 FORM 0.00029
 DM 0.25033 0.25000 0.00033

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic

PLA_BORE(4) PLA
 SQRNES 0.00015 0.00000 0.00015

TB_CALC(4) POI
 X -3.50128
 Y 5.48689
 Z 1.59043

TBA_PLA(5) PLA
 FORM 0.00029 0.00000 0.00029

TBA_CYL(5) CYL
 FORM 0.00173
 DM 0.24943 0.25000 -0.00057

PLA_BORE(5) PLA
 SQRNES 0.00076 0.00000 0.00076

TB_CALC(5) POI
 X -6.25154
 Y 0.00054
 Z 1.63830

TBA_PLA(6) PLA
 FORM 0.00022 0.00000 0.00022

TBA_CYL(6) CYL
 FORM 0.00216
 DM 0.24896 0.25000 -0.00104

PLA_BORE(6) PLA
 SQRNES 0.00121 0.00000 0.00121

TB_CALC(6) POI
 X -6.25264
 Y -0.01198
 Z -1.62027

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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