

# Quindos Measuring Report



3D-Application Center

Description		Customer	D. WALZ
Drawing Number		Serial Number	08
Remarks		Article Number	
Supplier		Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	8540022	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	13-NOV-2009, 10:46:12
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9309
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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**DAT\$PLA\_YN** PLA

FORM	0.00030
MIN	-0.00008
MAX	0.00023

**DAT\$PLA\_YP** PLA

FORM	0.00075
MIN	-0.00022
MAX	0.00054

**PAR\_POLES** PLA

PARALL	0.00124
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**DYAVG\_P600** AXI

DY	0.60066	0.60000	0.00066
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**DY\_P600(1)** AXI

DY	0.60110	0.60000	0.00110
X	-1.12492		
Z	-1.37491		

**DY\_P600(2)** AXI

DY	0.60013	0.60000	0.00013
X	1.12512		
Z	-1.37493		

**DY\_P600(3)** AXI

DY	0.60231	0.60000	0.00231
X	0.00010		
Z	0.00015		

**DY\_P600(4)** AXI

DY	0.60094	0.60000	0.00094
X	-1.12493		
Z	1.37517		

**DY\_P600(5)** AXI

DY	0.60004	0.60000	0.00004
X	1.12516		



Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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DY\_P600(5) AXI ◀  
 Z 1.37519

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 ! TOOLING BALL DATA IN CNC\$CSY !  
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TBA\_PLA(1) PLA  
 FORM 0.00039 0.00000 0.00039

TBA\_CYL(1) CYL  
 FORM 0.00017  
 DM 0.25037 0.25000 0.00037

PLA\_BORE(1) PLA  
 SQRNES 0.00071 0.00000 0.00071

TB\_CALC(1) POI  
 X 3.50301  
 Y 5.48693  
 Z 1.61854

TBA\_PLA(2) PLA  
 FORM 0.00009 0.00000 0.00009

TBA\_CYL(2) CYL  
 FORM 0.00346  
 DM 0.25010 0.25000 0.00010

PLA\_BORE(2) PLA  
 SQRNES 0.00205 0.00000 0.00205

TB\_CALC(2) POI  
 X 3.49304  
 Y 5.48667  
 Z -1.64794

TBA\_PLA(3) PLA  
 FORM 0.00006 0.00000 0.00006

TBA\_CYL(3) CYL  
 FORM 0.00036  
 DM 0.25035 0.25000 0.00035

PLA\_BORE(3) PLA  
 SQRNES 0.00031 0.00000 0.00031

TB\_CALC(3) POI  
 X -3.49203  
 Y 5.48397  
 Z -1.63821

TBA\_PLA(4) PLA  
 FORM 0.00015 0.00000 0.00015

TBA\_CYL(4) CYL  
 FORM 0.00110  
 DM 0.25022 0.25000 0.00022

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic

PLA\_BORE(4) PLA  
 SQRNES 0.00045 0.00000 0.00045

TB\_CALC(4) POI  
 X -3.49662  
 Y 5.48720  
 Z 1.61464

TBA\_PLA(5) PLA  
 FORM 0.00011 0.00000 0.00011

TBA\_CYL(5) CYL  
 FORM 0.00361  
 DM 0.24870 0.25000 -0.00130

PLA\_BORE(5) PLA  
 SQRNES 0.00213 0.00000 0.00213

TB\_CALC(5) POI  
 X -6.25326  
 Y -0.00328  
 Z 1.63301

TBA\_PLA(6) PLA  
 FORM 0.00009 0.00000 0.00009

TBA\_CYL(6) CYL  
 FORM 0.00196  
 DM 0.24898 0.25000 -0.00102

PLA\_BORE(6) PLA  
 SQRNES 0.00057 0.00000 0.00057

TB\_CALC(6) POI  
 X -6.25402  
 Y -0.00253  
 Z -1.62670

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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