

Quindos Measuring Report



3D-Application Center

Description	BLUE DIPOLE - FFTB S	Customer	D. WALZ
Drawing Number	AD-234-309-91	Serial Number	AD-234-309-91 SN-2
Remarks		Article Number	
Supplier	MAG MEAS	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	093008	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	08-SEP-2009, 09:46:03
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9240-B
User Name	kcaban	WKP Name	BLUE_DIPOLE

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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DAT\$PLA_YN PLA

FORM	0.00022
MIN	-0.00010
MAX	0.00013

DAT\$PLA_YP PLA

FORM	0.00018
MIN	-0.00010
MAX	0.00009

PAR_POLES PLA

PARALL	0.00435
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DYAVG_P600 AXI

DY	0.59921	0.60000	-0.00079
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DY_P600(1) AXI

DY	0.60113	0.60000	0.00113
X	-1.12478		
Z	-1.37496		

DY_P600(2) AXI

DY	0.59819	0.60000	-0.00181
X	1.12520		
Z	-1.37495		

DY_P600(3) AXI

DY	0.59913	0.60000	-0.00087
X	0.00025		
Z	0.00002		

DY_P600(4) AXI

DY	0.60034	0.60000	0.00034
X	-1.12471		
Z	1.37498		

DY_P600(5) AXI

DY	0.59725	0.60000	-0.00275
X	1.12524		



Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic

DY_P600(5) AXI ◀
 Z 1.37507

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 ! TOOLING BALL DATA IN CNC\$CSY !
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TBA_PLA(1) PLA
 FORM 0.00007 0.00000 0.00007

TBA_CYL(1) CYL
 FORM 0.00022
 DM 0.25041 0.25000 0.00041

PLA_BORE(1) PLA
 SQRNES 0.00017 0.00000 0.00017

TB_CALC(1) POI
 X 3.48630
 Y 5.04045
 Z 1.63347

TBA_PLA(2) PLA
 FORM 0.00007 0.00000 0.00007

TBA_CYL(2) CYL
 FORM 0.00015
 DM 0.25044 0.25000 0.00044

PLA_BORE(2) PLA
 SQRNES 0.00008 0.00000 0.00008

TB_CALC(2) POI
 X 3.47951
 Y 5.03968
 Z -1.63307

TBA_PLA(3) PLA
 FORM 0.00018 0.00000 0.00018

TBA_CYL(3) CYL
 FORM 0.00010
 DM 0.25044 0.25000 0.00044

PLA_BORE(3) PLA
 SQRNES 0.00032 0.00000 0.00032

TB_CALC(3) POI
 X -3.50208
 Y 5.03953
 Z -1.60682

TBA_PLA(4) PLA
 FORM 0.00088 0.00000 0.00088

TBA_CYL(4) CYL
 FORM 0.00017
 DM 0.25044 0.25000 0.00044

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic

PLA_BORE(4)		PLA					
	SQRNES	0.00094	0.00000			0.00094	

TB_CALC(4)		POI					
	X	-3.50122					
	Y	5.03821					
	Z	1.64560					

TBA_PLA(5)		PLA					
	FORM	0.00016	0.00000			0.00016	

TBA_CYL(5)		CYL					
	FORM	0.00019					
	DM	0.25045	0.25000			0.00045	

PLA_BORE(5)		PLA					
	SQRNES	0.00024	0.00000			0.00024	

TB_CALC(5)		POI					
	X	-6.24075					
	Y	-0.00149					
	Z	1.63219					

TBA_PLA(6)		PLA					
	FORM	0.00010	0.00000			0.00010	

TBA_CYL(6)		CYL					
	FORM	0.00024					
	DM	0.25037	0.25000			0.00037	

PLA_BORE(6)		PLA					
	SQRNES	0.00027	0.00000			0.00027	

TB_CALC(6)		POI					
	X	-6.24668					
	Y	-0.00035					
	Z	-1.62382					

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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