

Quindos Measuring Report



3D-Application Center

Description	BLUE DIPOLE - FFTB S	Customer	D. WALZ
Drawing Number	AD-234-309-91	Serial Number	AD-234-309-91 SN-01
Remarks		Article Number	
Supplier	MAG MEAS	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	093008	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	21-JUL-2009, 10:13:48
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9168-B
User Name	kcaban	WKP Name	BLUE_DIPOLE

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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DAT\$PLA_YN PLA

FORM	0.00095
MIN	-0.00014
MAX	0.00081

DAT\$PLA_YP PLA

FORM	0.00042
MIN	-0.00016
MAX	0.00026

PAR_POLES PLA

PARALL	0.00093
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DYAVG_P600 AXI

DY	0.59868	0.60000	-0.00132
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DY_P600(1) AXI

DY	0.59857	0.60000	-0.00143
X	-1.12457		
Z	-1.37500		

DY_P600(2) AXI

DY	0.59886	0.60000	-0.00114
X	1.12538		
Z	-1.37490		

DY_P600(3) AXI

DY	0.59866	0.60000	-0.00134
X	0.00031		
Z	-0.00001		

DY_P600(4) AXI

DY	0.59861	0.60000	-0.00139
X	-1.12466		
Z	1.37505		

DY_P600(5) AXI

DY	0.59876	0.60000	-0.00124
X	1.12539		



Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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DY_P600(5) AXI ◀
 Z 1.37503

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 ! TOOLING BALL DATA IN CNC\$CSY !
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TBA_PLA(1) PLA
 FORM 0.00012 0.00000 0.00012

TBA_CYL(1) CYL
 FORM 0.00019
 DM 0.25045 0.25000 0.00045

PLA_BORE(1) PLA
 SQRNES 0.00026 0.00000 0.00026

TB_CALC(1) POI
 X 3.49230
 Y 5.01430
 Z 1.59952

TBA_PLA(2) PLA
 FORM 0.00025 0.00000 0.00025

TBA_CYL(2) CYL
 FORM 0.00021
 DM 0.25040 0.25000 0.00040

PLA_BORE(2) PLA
 SQRNES 0.00045 0.00000 0.00045

TB_CALC(2) POI
 X 3.48730
 Y 5.01294
 Z -1.62702

TBA_PLA(3) PLA
 FORM 0.00029 0.00000 0.00029

TBA_CYL(3) CYL
 FORM 0.00027
 DM 0.25044 0.25000 0.00044

PLA_BORE(3) PLA
 SQRNES 0.00047 0.00000 0.00047

TB_CALC(3) POI
 X -3.50404
 Y 5.01531
 Z -1.64536

TBA_PLA(4) PLA
 FORM 0.00026 0.00000 0.00026

TBA_CYL(4) CYL
 FORM 0.00016
 DM 0.25045 0.25000 0.00045

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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PLA_BORE(4)

			PLA				
	SQRNES	0.00049	0.00000			0.00049	

TB_CALC(4)

			POI				
	X	-3.49781					
	Y	5.01420					
	Z	1.61212					

TBA_PLA(5)

			PLA				
	FORM	0.00020	0.00000			0.00020	

TBA_CYL(5)

			CYL				
	FORM	0.00020					
	DM	0.25046	0.25000			0.00046	

PLA_BORE(5)

			PLA				
	SQRNES	0.00024	0.00000			0.00024	

TB_CALC(5)

			POI				
	X	-6.25890					
	Y	0.00261					
	Z	1.62028					

TBA_PLA(6)

			PLA				
	FORM	0.00023	0.00000			0.00023	

TBA_CYL(6)

			CYL				
	FORM	0.00021					
	DM	0.25048	0.25000			0.00048	

PLA_BORE(6)

			PLA				
	SQRNES	0.00028	0.00000			0.00028	

TB_CALC(6)

			POI				
	X	-6.24774					
	Y	0.00441					
	Z	-1.63648					

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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