

# Quindos Measuring Report



3D-Application Center

Description	BLUE DIPOLE - FFTB S	Customer	D. WALZ
Drawing Number	AD-234-309-80	Serial Number	AD-234-309-80 SN-02
Remarks		Article Number	
Supplier	MAG MEAS	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	093008	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	22-JUL-2009, 06:51:12
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9168-B
User Name	kcaban	WKP Name	BLUE_DIPOLE

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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**DAT\$PLA\_YN** PLA

FORM	0.00043
MIN	-0.00025
MAX	0.00018

**DAT\$PLA\_YP** PLA

FORM	0.00084
MIN	-0.00034
MAX	0.00051

**PAR\_POLES** PLA

PARALL	0.00165
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**DYAVG\_P600** AXI

DY	0.59953	0.60000	-0.00047
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**DY\_P600(1)** AXI

DY	0.59987	0.60000	-0.00013
X	-1.12502		
Z	-1.37492		

**DY\_P600(2)** AXI

DY	0.59923	0.60000	-0.00077
X	1.12516		
Z	-1.37503		

**DY\_P600(3)** AXI

DY	0.59972	0.60000	-0.00028
X	-0.00001		
Z	0.00000		

**DY\_P600(4)** AXI

DY	0.59933	0.60000	-0.00067
X	-1.12467		
Z	1.37506		

**DY\_P600(5)** AXI

DY	0.59900	0.60000	-0.00100
X	1.12509		



Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic

DY\_P600(5) AXI ◀  
 Z 1.37486

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 ! TOOLING BALL DATA IN CNC\$CSY !  
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TBA\_PLA(1) PLA  
 FORM 0.00049 0.00000 0.00049

TBA\_CYL(1) CYL  
 FORM 0.00029  
 DM 0.25052 0.25000 0.00052

PLA\_BORE(1) PLA  
 SQRNES 0.00051 0.00000 0.00051

TB\_CALC(1) POI  
 X 3.50411  
 Y 5.45670  
 Z 1.61940

TBA\_PLA(2) PLA  
 FORM 0.00031 0.00000 0.00031

TBA\_CYL(2) CYL  
 FORM 0.00025  
 DM 0.25046 0.25000 0.00046

PLA\_BORE(2) PLA  
 SQRNES 0.00030 0.00000 0.00030

TB\_CALC(2) POI  
 X 3.49713  
 Y 5.45792  
 Z -1.64112

TBA\_PLA(3) PLA  
 FORM 0.00009 0.00000 0.00009

TBA\_CYL(3) CYL  
 FORM 0.00013  
 DM 0.25043 0.25000 0.00043

PLA\_BORE(3) PLA  
 SQRNES 0.00010 0.00000 0.00010

TB\_CALC(3) POI  
 X -3.49396  
 Y 5.45843  
 Z -1.64261

TBA\_PLA(4) PLA  
 FORM 0.00032 0.00000 0.00032

TBA\_CYL(4) CYL  
 FORM 0.00039  
 DM 0.25039 0.25000 0.00039

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic

<b>PLA_BORE(4)</b>		<b>PLA</b>					
	SQRNES	0.00062	0.00000			0.00062	

<b>TB_CALC(4)</b>		<b>POI</b>					
	X	-3.49816					
	Y	5.45765					
	Z	1.60258					

<b>TBA_PLA(5)</b>		<b>PLA</b>					
	FORM	0.00012	0.00000			0.00012	

<b>TBA_CYL(5)</b>		<b>CYL</b>					
	FORM	0.00020					
	DM	0.25055	0.25000			0.00055	

<b>PLA_BORE(5)</b>		<b>PLA</b>					
	SQRNES	0.00029	0.00000			0.00029	

<b>TB_CALC(5)</b>		<b>POI</b>					
	X	-6.24523					
	Y	0.00362					
	Z	1.62350					

<b>TBA_PLA(6)</b>		<b>PLA</b>					
	FORM	0.00028	0.00000			0.00028	

<b>TBA_CYL(6)</b>		<b>CYL</b>					
	FORM	0.00051					
	DM	0.25022	0.25000			0.00022	

<b>PLA_BORE(6)</b>		<b>PLA</b>					
	SQRNES	0.00043	0.00000			0.00043	

<b>TB_CALC(6)</b>		<b>POI</b>					
	X	-6.24112					
	Y	0.00558					
	Z	-1.63635					

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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