

Quindos Measuring Report



3D-Application Center

Description	BLUE DIPOLE - FFTB S	Customer	D. WALZ
Drawing Number	AD-234-309-80	Serial Number	AD-234-309-80 SN-01
Remarks		Article Number	
Supplier	MAG MEAS	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	093008	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	21-JUL-2009, 13:22:15
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9168-B
User Name	kcaban	WKP Name	BLUE_DIPOLE

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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DAT\$PLA_YN PLA

FORM	0.00023
MIN	-0.00009
MAX	0.00015

DAT\$PLA_YP PLA

FORM	0.00266
MIN	-0.00029
MAX	0.00237

PAR_POLES PLA

PARALL	0.00083
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DYAVG_P600 AXI

DY	0.60020	0.60000	0.00020
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DY_P600(1) AXI

DY	0.60065	0.60000	0.00065
X	-1.12490		
Z	-1.37503		

DY_P600(2) AXI

DY	0.60050	0.60000	0.00050
X	1.12509		
Z	-1.37500		

DY_P600(3) AXI

DY	0.60026	0.60000	0.00026
X	0.00011		
Z	0.00000		

DY_P600(4) AXI

DY	0.59982	0.60000	-0.00018
X	-1.12491		
Z	1.37496		

DY_P600(5) AXI

DY	0.59945	0.60000	-0.00055
X	1.12511		



Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic

DY_P600(5) AXI ◀
 Z 1.37496

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 ! TOOLING BALL DATA IN CNC\$CSY !
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TBA_PLA(1) PLA
 FORM 0.00027 0.00000 0.00027

TBA_CYL(1) CYL
 FORM 0.00024
 DM 0.25046 0.25000 0.00046

PLA_BORE(1) PLA
 SQRNES 0.00047 0.00000 0.00047

TB_CALC(1) POI
 X 3.49242
 Y 5.45759
 Z 1.63957

TBA_PLA(2) PLA
 FORM 0.00009 0.00000 0.00009

TBA_CYL(2) CYL
 FORM 0.00012
 DM 0.25050 0.25000 0.00050

PLA_BORE(2) PLA
 SQRNES 0.00023 0.00000 0.00023

TB_CALC(2) POI
 X 3.48810
 Y 5.45606
 Z -1.61569

TBA_PLA(3) PLA
 FORM 0.00024 0.00000 0.00024

TBA_CYL(3) CYL
 FORM 0.00019
 DM 0.25046 0.25000 0.00046

PLA_BORE(3) PLA
 SQRNES 0.00031 0.00000 0.00031

TB_CALC(3) POI
 X -3.49419
 Y 5.45834
 Z -1.61656

TBA_PLA(4) PLA
 FORM 0.00019 0.00000 0.00019

TBA_CYL(4) CYL
 FORM 0.00025
 DM 0.25045 0.25000 0.00045

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic

PLA_BORE(4)			PLA				
	SQRNES	0.00042	0.00000			0.00042	

TB_CALC(4)			POI				
	X	-3.49551					
	Y	5.45704					
	Z	1.63662					

TBA_PLA(5)			PLA				
	FORM	0.00022	0.00000			0.00022	

TBA_CYL(5)			CYL				
	FORM	0.00071					
	DM	0.25024	0.25000			0.00024	

PLA_BORE(5)			PLA				
	SQRNES	0.00042	0.00000			0.00042	

TB_CALC(5)			POI				
	X	-6.24374					
	Y	0.00747					
	Z	1.62757					

TBA_PLA(6)			PLA				
	FORM	0.00025	0.00000			0.00025	

TBA_CYL(6)			CYL				
	FORM	0.00015					
	DM	0.25044	0.25000			0.00044	

PLA_BORE(6)			PLA				
	SQRNES	0.00034	0.00000			0.00034	

TB_CALC(6)			POI				
	X	-6.25000					
	Y	0.00400					
	Z	-1.62405					

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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