**How to recover from E-Stop (HXU)**

1. At “ID System Manager Control”, click “Other controls” tab and choose “FPGA Status Information”
2. Click “Calculate Offsets”
3. Latch FPGA to “Low” and to “High”
4. Cycle “Motor Power” OFF/ON
5. Go back to “ID System Manager Control” window and click “Calibrate Motors” (needs to be done if “Move Motor” numbers do not agree with “Enc=>Motor” numbers)