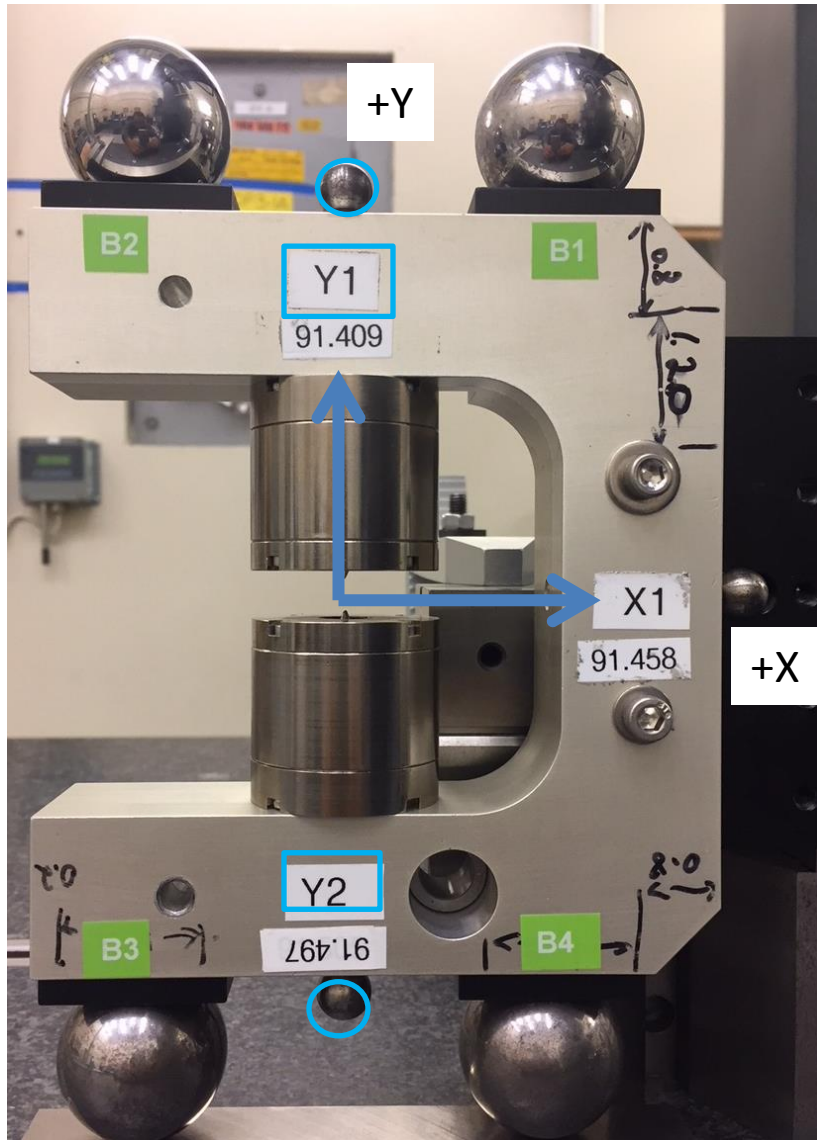


PM1 Fiducials



BALL	X	Y	Z
X1	91.414	-0.072	0.000
Y1	0.000	91.454	0.000
Y2	0.000	-91.454	0.000
DI Y1Y2		182.909	
B1	48.685	104.586	-0.185
B2	-44.583	104.595	-0.024
B3	-45.710	-104.576	0.045
B4	45.523	-104.638	-0.037

CSY:

*TB Y1,Y2,X1 Plane sets zero in Z, pitch and yaw

*Line from Center Point of Y1,Y2, sets roll, where +Y is TB Y1

*Symmetry point of Y1 and Y2 sets zero in X, Y

*Fiducial units = mm

*Use 1.5" or 38.1mm sphere in Black Anodized TB plates